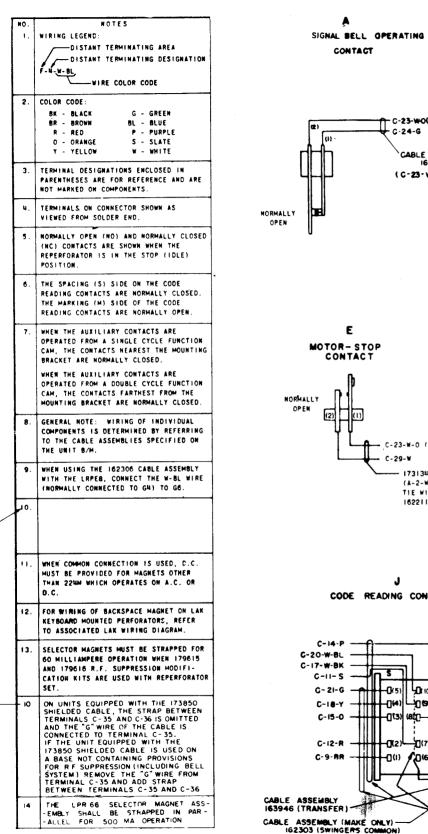
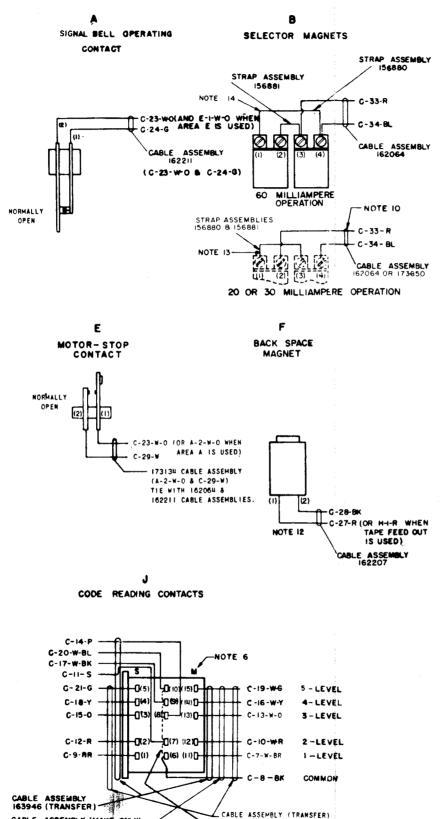
	Table 1-2. Equipment Matrix, Model 28 Typing Reperforators and Tape Printer Keyboards COVERS FNC TYPING REPERFORATORS KEYBOARDS RO BASES ESA'S/PCB'S MOTORS A C A C A C A C A C A C A C A C A C A
	COVERS ENC TYPING REPERFORATORS KEYBOARDS RO BASES ESA'S/PCB'S MOTORS いずんすいだけ
NAVY DESIGNATION	
MANUFACTURER'S DESIGNATION	
FIGURE NUMBER /	
TELETYPE IDENTIFICATION NUMBER	
TT-253/UG TT-253A/UG TT-253B/UG TT-253C/UG	
TT-253D/UG TT-292/UG TT-292A/UG	
AN/UGC-70** ☐ AN/UGR-2	
TT-I92/UG TT-I92A/UG TT-I92B/UG PT-I92C/UG	
TT-274C/UG	
AN/UGC-78‡ TT-253()UG AN/UGC-64 TT-57I/UG TT-605/UG	
일본TT-605/UG	28RFC 600B/004/XXX/BR

^{*}PART OF VSL 50BR***REFER TO VSL 50BR FOR COMPLETE BREAKDOWN AND PARTS (GEAR SHAFT ASSEMBLY FOR 60, 75, 100 WPM)

AN/UGC-70 CONSISTS OF VSL 569*WHICH INCLUDES VCL 561BR***, VCL562BR***, AND A COVER.

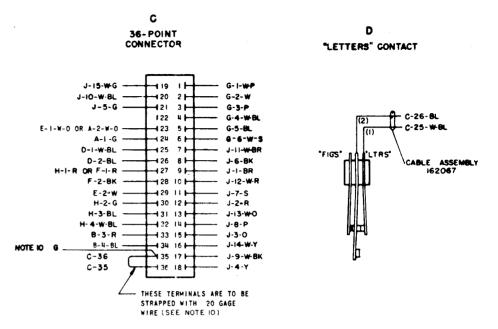
**YSL AND VCL ARE TELETYPE CODES USED FOR REFERENCE ONLY. BREAKDOWN OF VSL'S AND VCL'S MAY BE OBTAINED FROM TELETYPE CORP. ‡FROM NAVELEX 0967-588-010.





162304 (SWINGERS COMMON)

OOTTED USED WHEN SWINGERS ARE COMMON



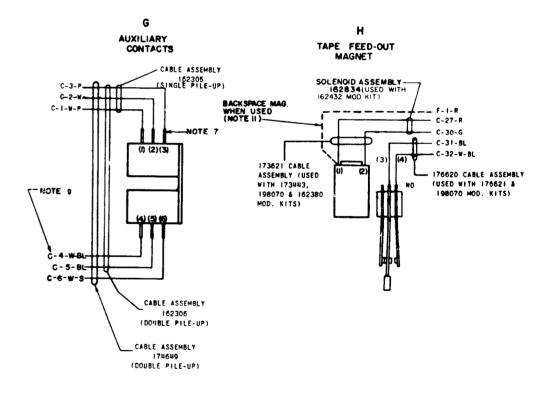
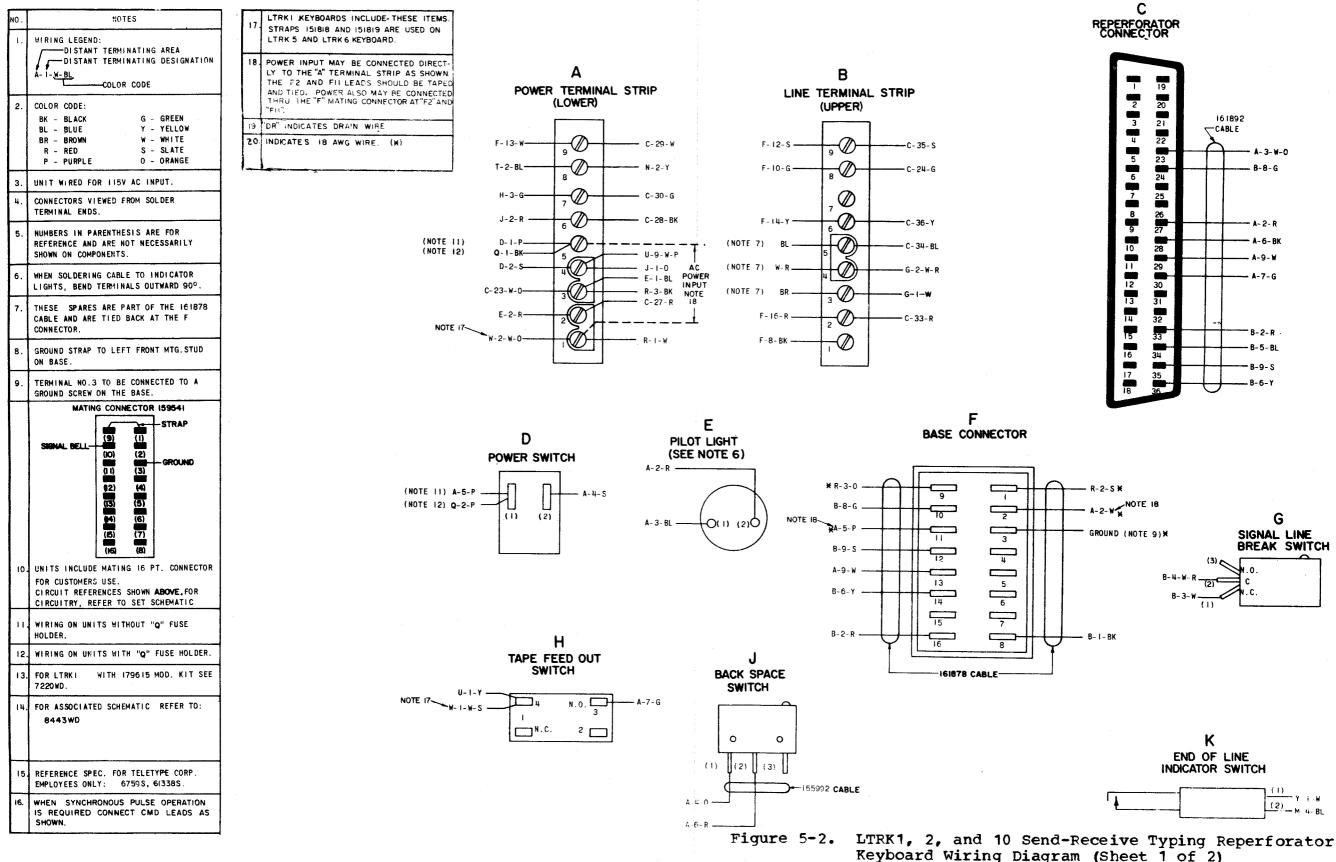


Figure 5-1. LPP, LPE and LRPE Typing and Non-Typing Reperforator Wiring Diagram



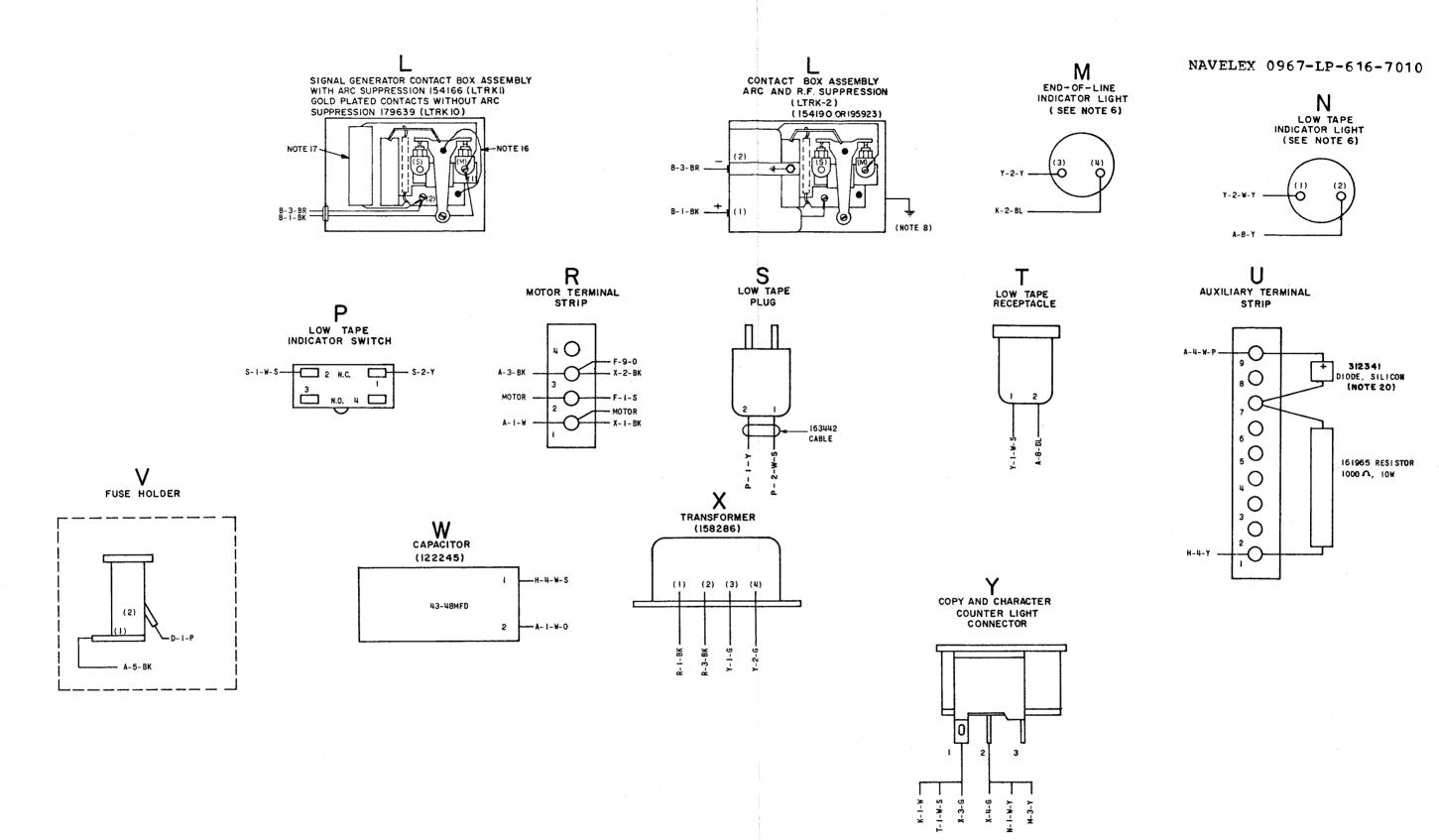
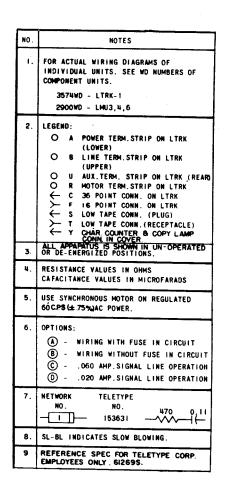
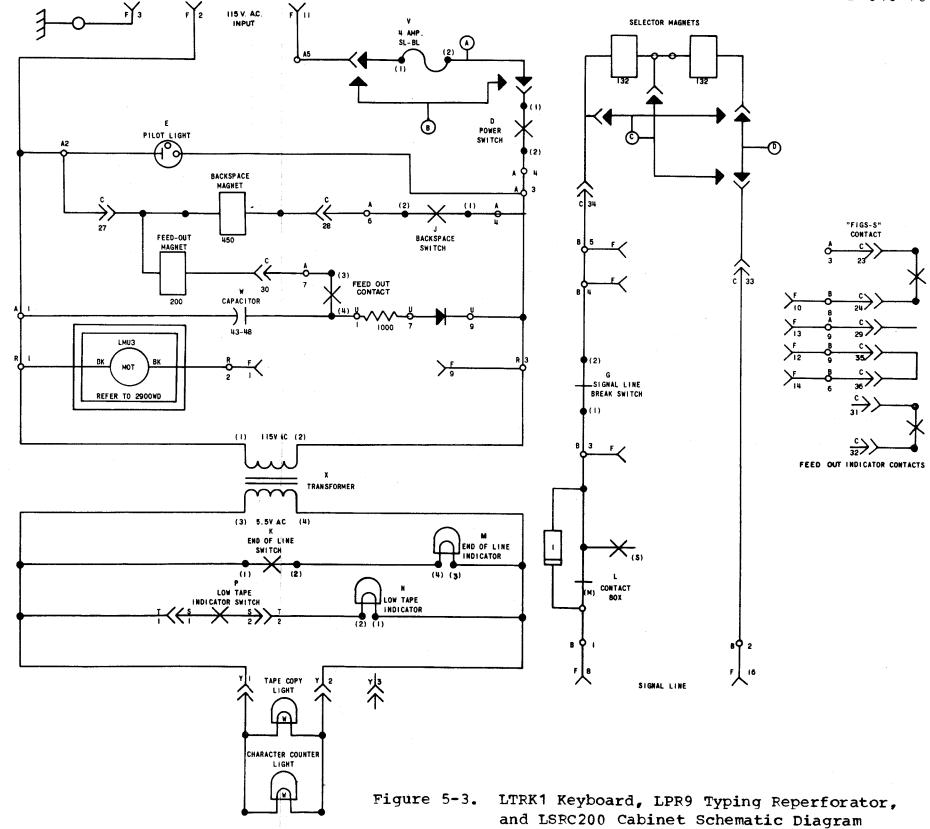
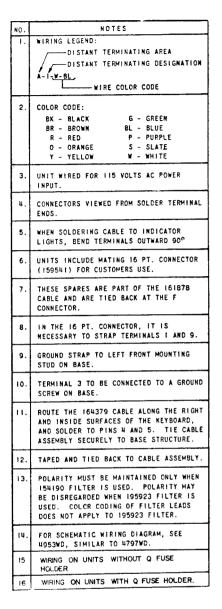
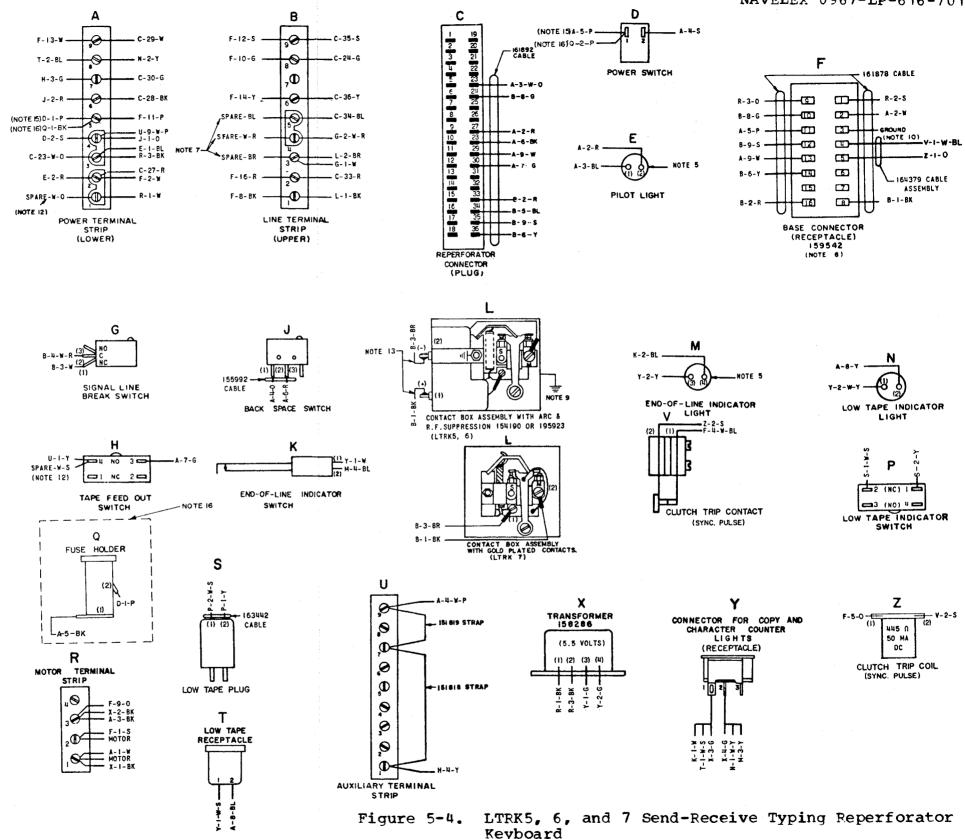


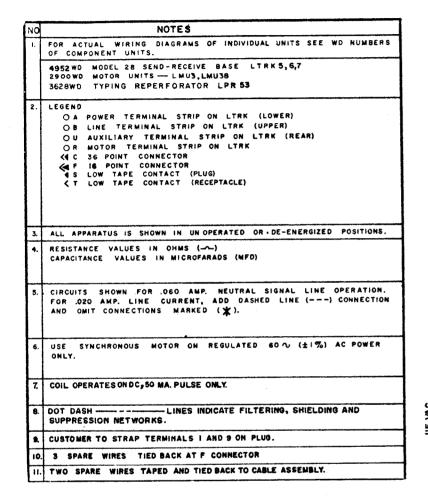
Figure 5-2. LTRK1, 2, and 10 Send-Receive Typing Reperforator Keyboard Wiring Diagram (Sheet 2 of 2)











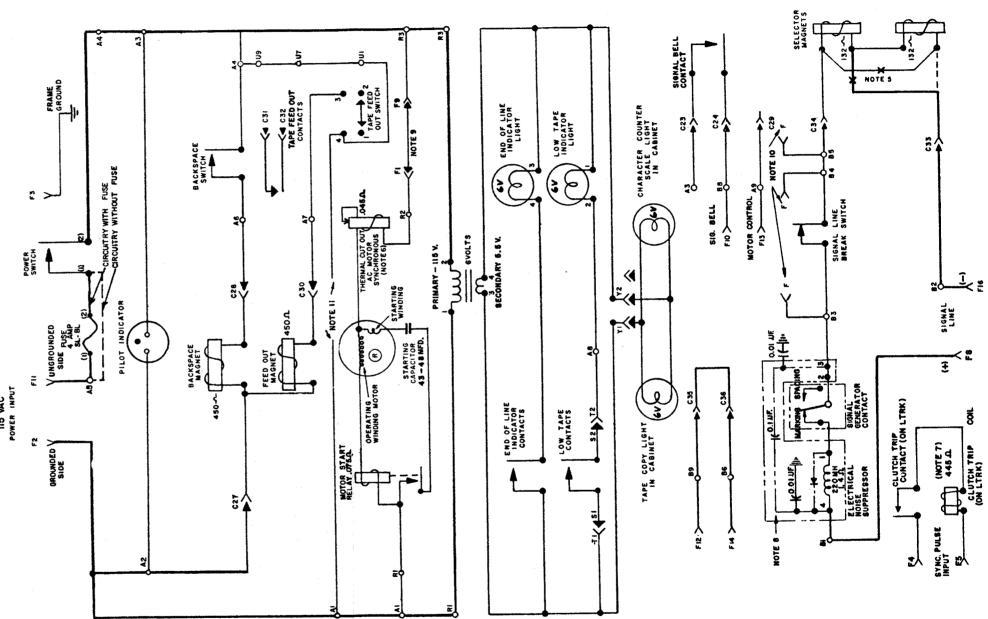
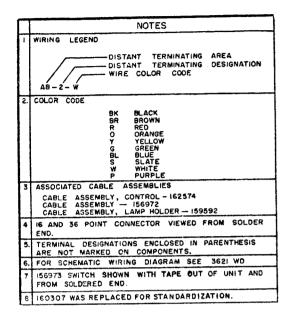


Figure 5-5. LTRK5, 6, and 7 Send-Receive Typing Reperforator Keyboard, and LPR53 and 9 Typing Reperforator Schematic Diagram



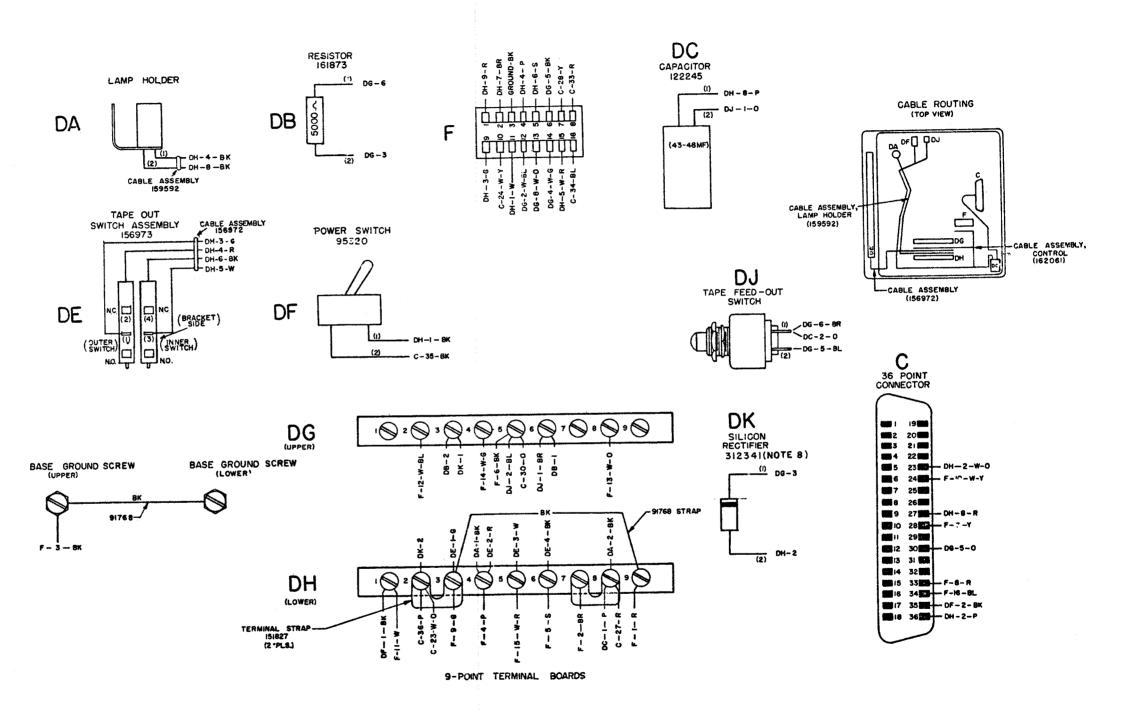


Figure 5-6. LRB8, 41, 49, and 57 Reperforator Base Wiring Diagram

	NOTES									
l.	FOR ACTUAL WIRING DIAGRAMS OF INDIVIDUAL UNITS SEE BELOW:									
	3628 WD REPERFORATOR 2900 WD MOTOR UNITS - LMU24,56 4354 WD TYPING REPERFORATOR BASE LRB 31,62									
2.	LEGEND: DG TERMINAL BLOCK (ON BASE) DH TERMINAL BLOCK (ON BASE) C 36-POINT CONNECTOR									
3.	ALL APPARATUS IS SHOWN IN UNOPERATED OR DE-ENERGIZED POSITIONS.									
4.	(A) RESISTANCE VALUES IN OHMS (L)									
L	(B) CAPACITANCE VALUES IN MICROFARADS (MFD)									
5.	CIRCUITS SHOWN FOR .020 AMP. NEUTRAL SIGNAL LINE OPERATION. FOR .060 AMP. LINE CURRENT, ADD DASH LINE () CONNECTION AND OMIT CONNECTION MARKED (-X-) ON SELECTOR MAGNETS.(SEE 3628 WD LPR ACT. WD.)									
6.	USE SYNCHRONOUS MOTOR ON REGULATED 60 ∼ (±1%) A.C. POWER ONLY, GOVERNED MOTORS AND OTHER POWER CIRCUITS OPERABLE ON 50 TO 60 ∼ UNREGULATED A.C.									
7	SL-BL INDICATES SLOW BLOWING.									
8.	FAN USED ON LRB 62 ONLY.									
9.	TOP TAPE OUT CONTACTS WIRING LEGEND.									
	LRB 31 FROM TO LRB 62 FROM TO DE 4 DG 6 DE 3 DG 3									

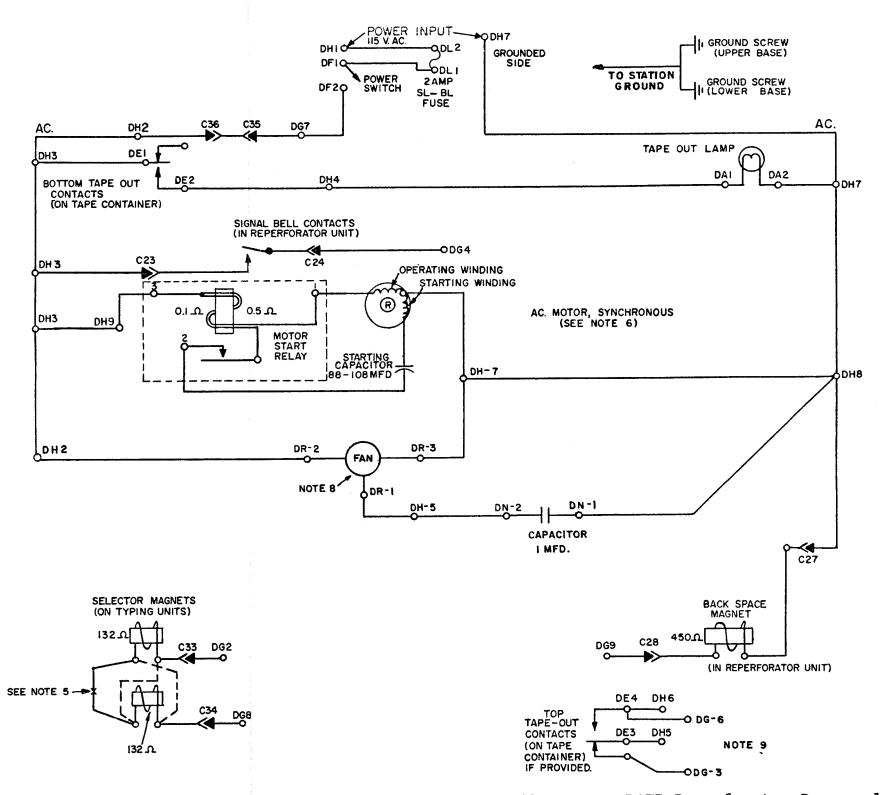
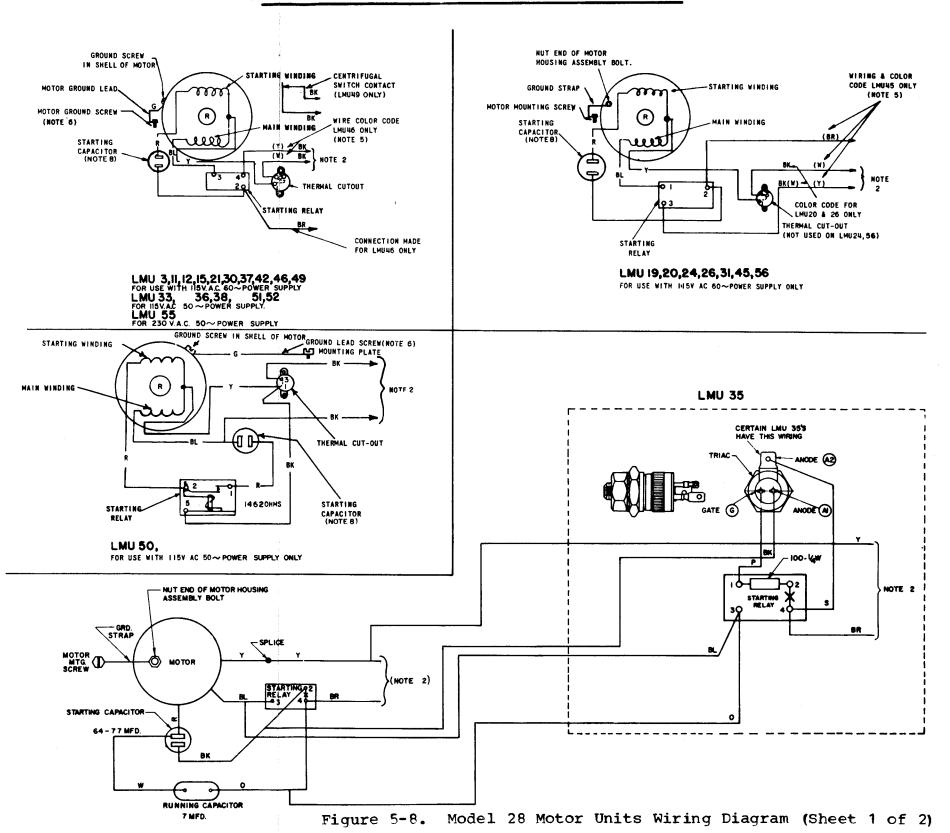


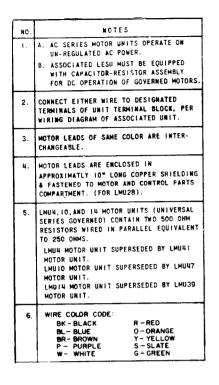
Figure 5-7. LRB31 and 62 Compact ROTP Reperforator Base and LPR40 Typing Reperforator Schematic Diagram

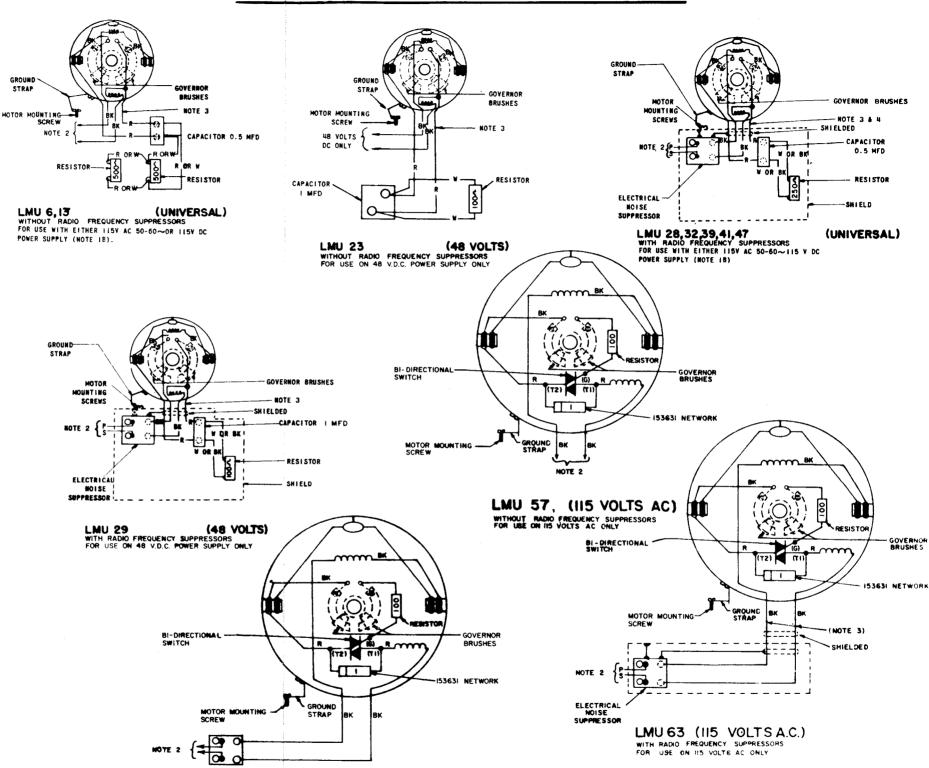
SYNCHRONOUS MOTOR UNITS

	MOTES							
1.	SYNCHRONOUS MO FREQUENCY (± 0	SYNCHRONOUS MOTOR OPERATES ON REGULATED FREQUENCY (± 0.75%) MAXIMUM AC ONLY.						
2.	TERMINALS OF U	WIRE TO DESIGNATED INIT TERMINAL BLOCK, PER I OF ASSOCIATED UNIT						
3.	MOTOR LEADS OF SAME COLOR ARE INTER- CHANGEABLE.							
5.	EXTERNAL HOISE SUPPRESSION NETWORK CONSISTING OF 100 OHM, 1/2 WATT RESISTOR IN SERIES WITH 0.25 MFD IK Y CAPACITOR COMMECTED ACROSS YELLOW AND BROWN WIRES. (FOR LMUNS, N.6.)							
6.	MOTOR GROUND LEAD (GREEN) TERMINAL MUST BE FASTENED TO MOUNTING CRADLE OF MOTOR UNDER A SEPARATE GROUND SCREW ONLY. A SCREW USED FOR ANOTHER PURPOSE CANNOT BE USED FOR GROUNDING (UNDERWRITERS LABORATORIES REQUIREMENT).							
7.	WIRE COLOR CO	DE:						
	BL - BLUE BR - BROWN P - PURPLE W - WHITE	O - ORANGE Y - YELLOW S - SLATE 6 - GREEN						
8.	BL - BLUE BR - BROWN P - PURPLE	O - ORANGE Y - YELLOW S - SLATE						
8.	BL - BLUE BR - BROWN P - PURPLE W - WHITE	O - ORANGE Y - YELLOW S - SLATE 6 - GREEN STARTING CAPACITOR						
8.	BL - BLUE BR - BROWN P - PURPLE W - WHITE LMU 3,15,21,30,33, 36,37,38,42,	O - ORANGE Y - YELLOW S - SLATE 6 - GREEN STARTING CAPACITOR VALUE						
8.	BL - BLUE BR - BROWN P - PURPLE W - WHITE LMU 3,15,21,30,33, 36,37,38,42, 46,49,31,52	O - ORANGE Y - YELLOW S - SLATE 6 - GREEN STARTING CAPACITOR VALUE 43 - 48 MFD						
8.	BL - BLUE BR - BROWN P - PURPLE W - WHITE LMU 3,15,21,30,33, 36,37,38,42, 46,49,51,52	O - ORANGE Y - YELLOW S - SLATE 6 - GREEN STARTING CAPACITOR VALUE 43 - 48 MFD 170 - 226 MFD 64-77 MFD						
8.	BL - BLUE BR - BROWN P - PURPLE W - WHITE LMU 3,15,21,30,33, 36,37,38,42, 46,49,51,52 II,12	O - ORANGE Y - YELLOW S - SLATE 6 - GREEN STARTING CAPACITOR VALUE 43 - 48 MFD 170 - 226 MFD 64-77 MFD						



SERIES GOVERNED MOTOR UNITS





LMU 6 0,61,64 (115 VOLTS AC)

HITH MADIO FREMIENCY SUPPRESSORS
FOR USE ON 15 VOLTS AC ONLY

Figure 5-8. Model 28 Motor Units Wiring Diagram (Sheet 2 of 2)

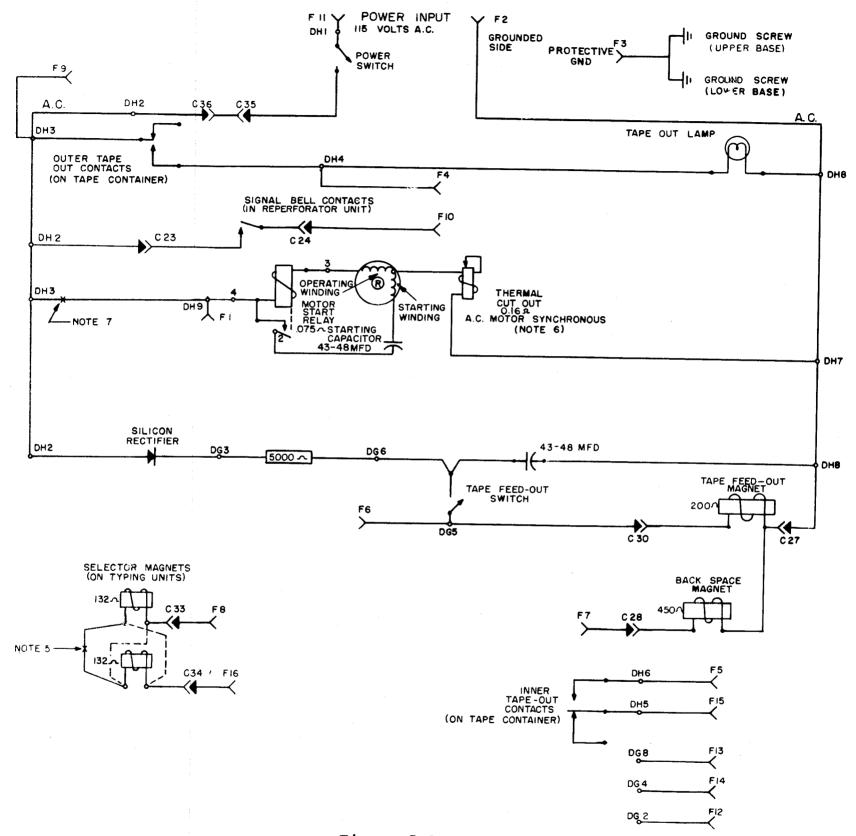
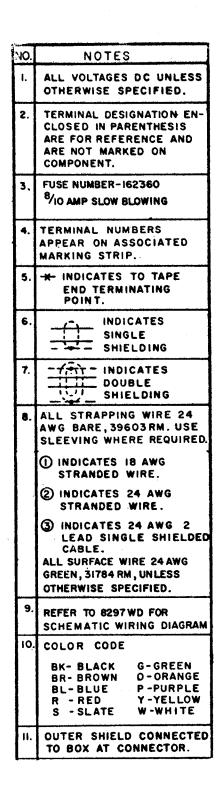
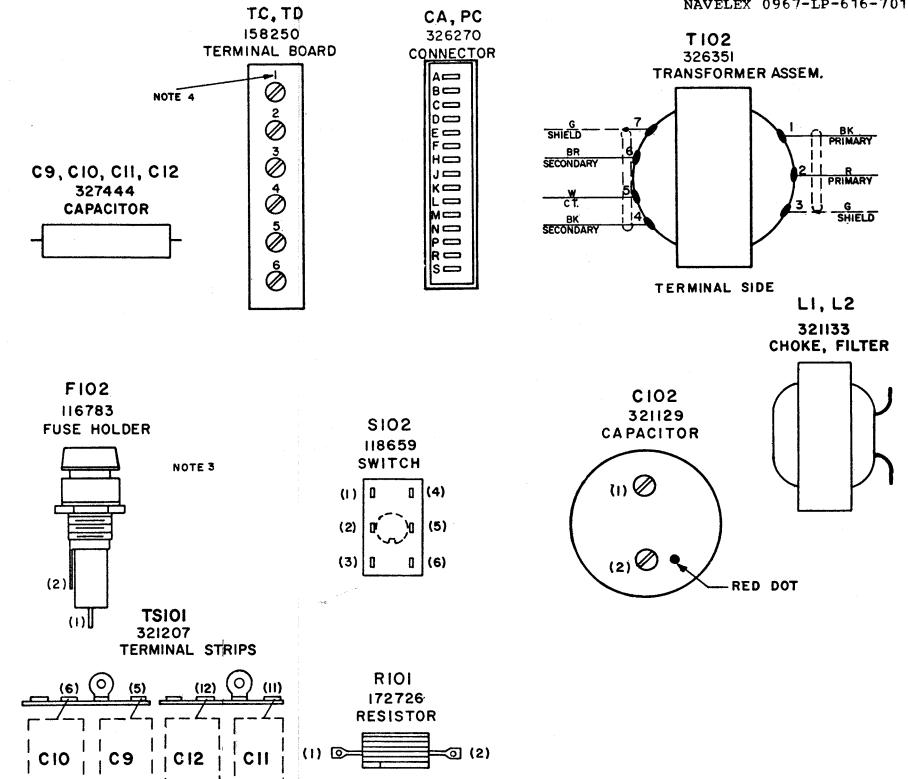


Figure 5-9. LRB8, 41, 49, and 57 Reperforator Base Wiring Diagram





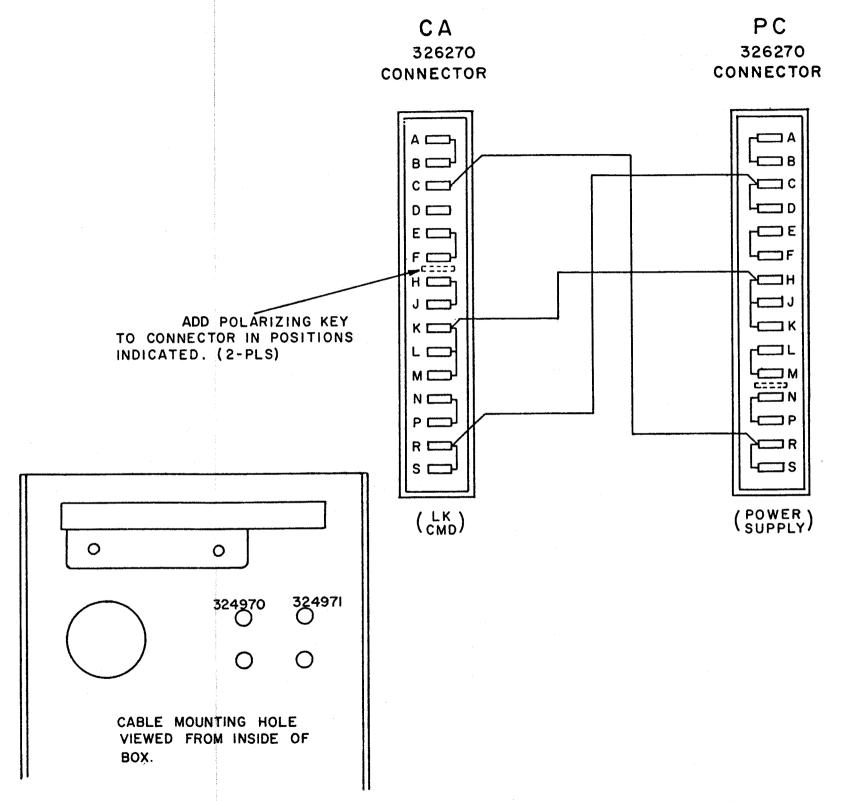


Figure 5-10. 321230 Electrical Service Assembly (Clutch) Wiring Diagram (Sheet 2 of 4)

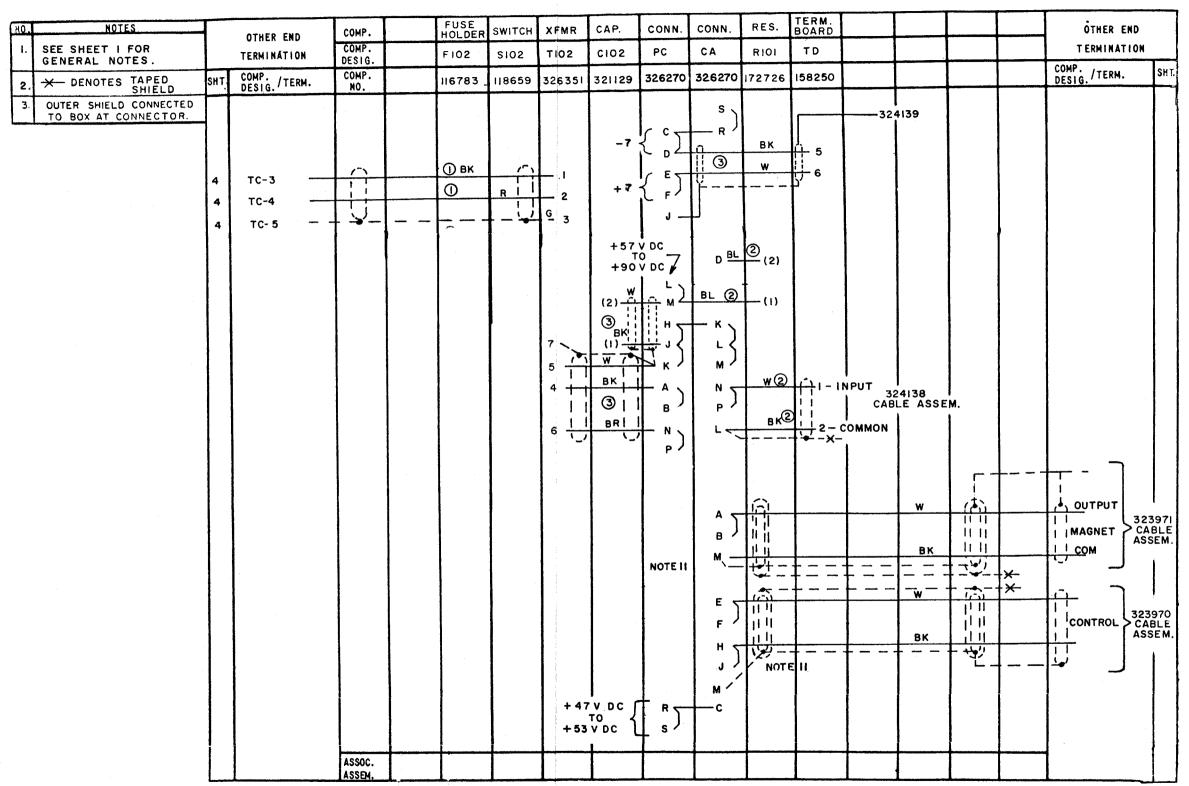


Figure 5-10. 321230 Electrical Service Assembly (Clutch) Wiring Diagram (Sheet 3 of 4)

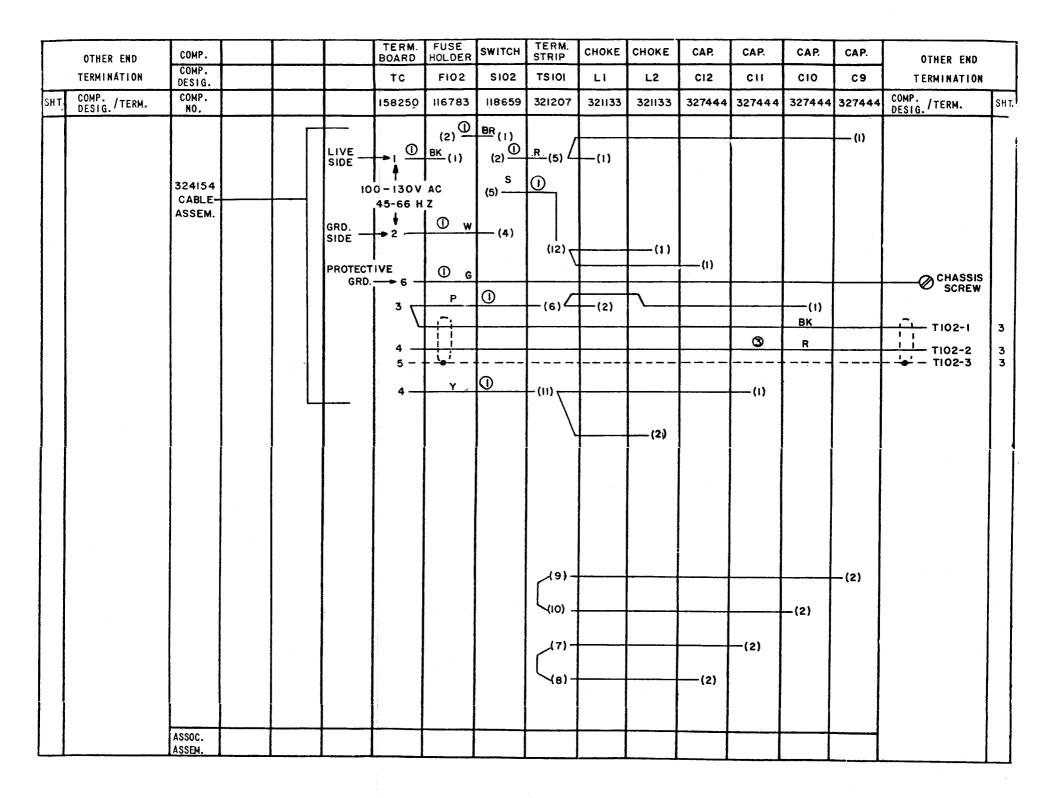
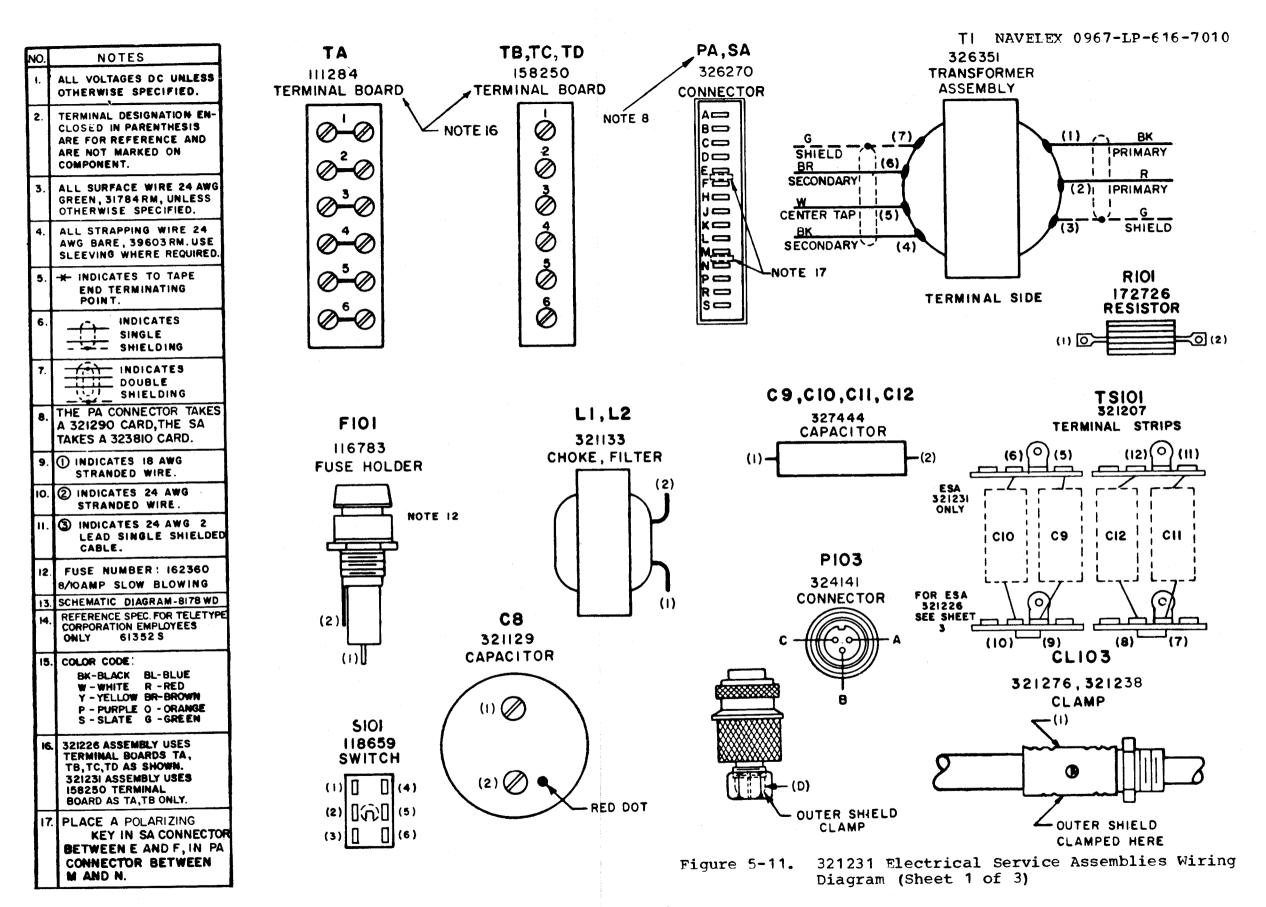


Figure 5-10. 321230 Electrical Service Assembly (Clutch) Wiring Diagram (Sheet 4 of 4)



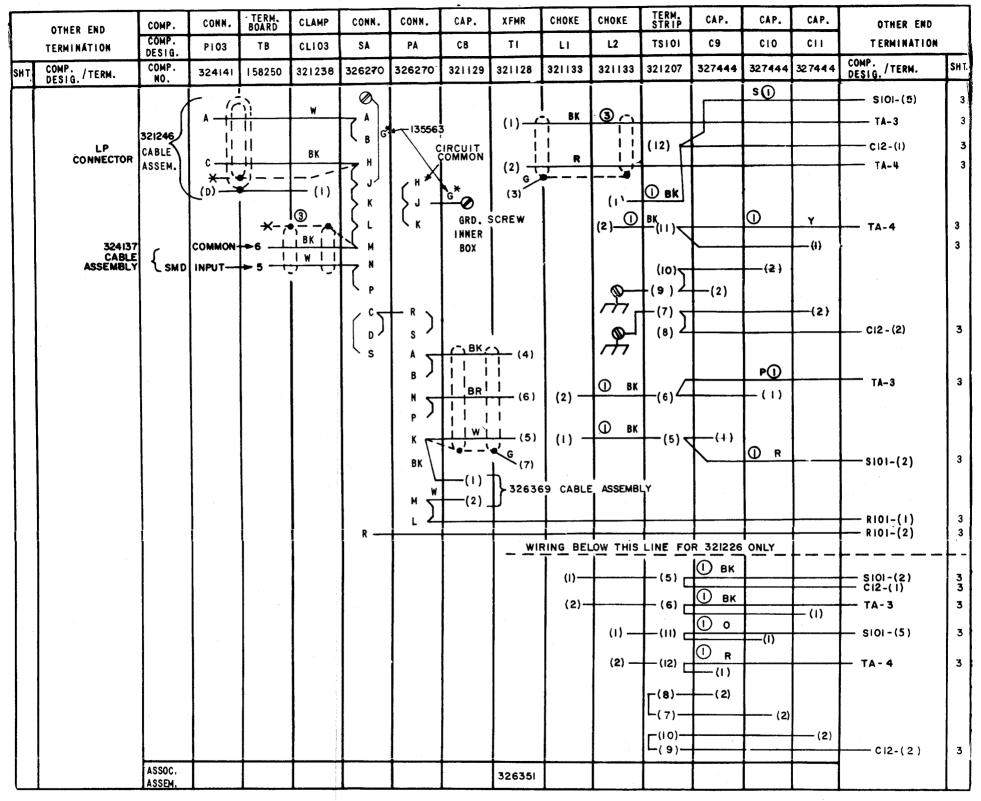


Figure 5-11. 321231 Electrical Service Assemblies Wiring Diagram (Sheet 2 of 3)

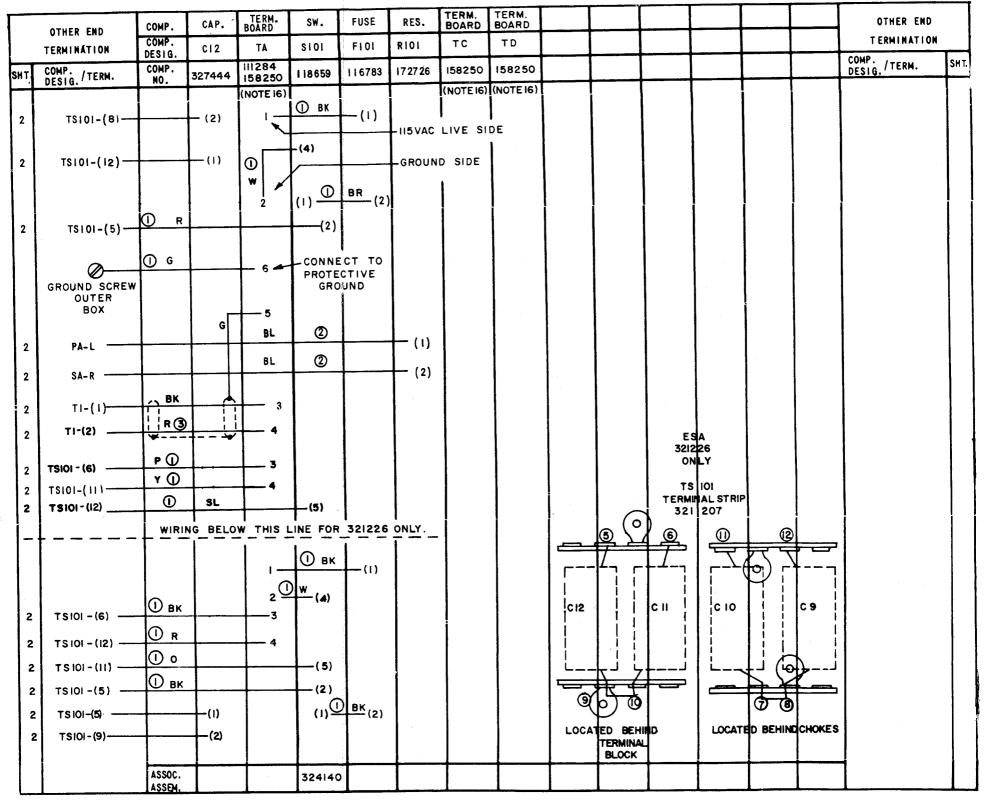
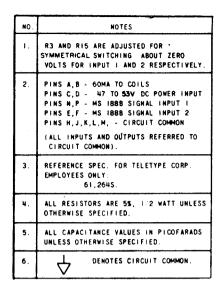


Figure 5-11. 321231 Electrical Service Assemblies Wiring Diagram (Sheet 3 of 3)



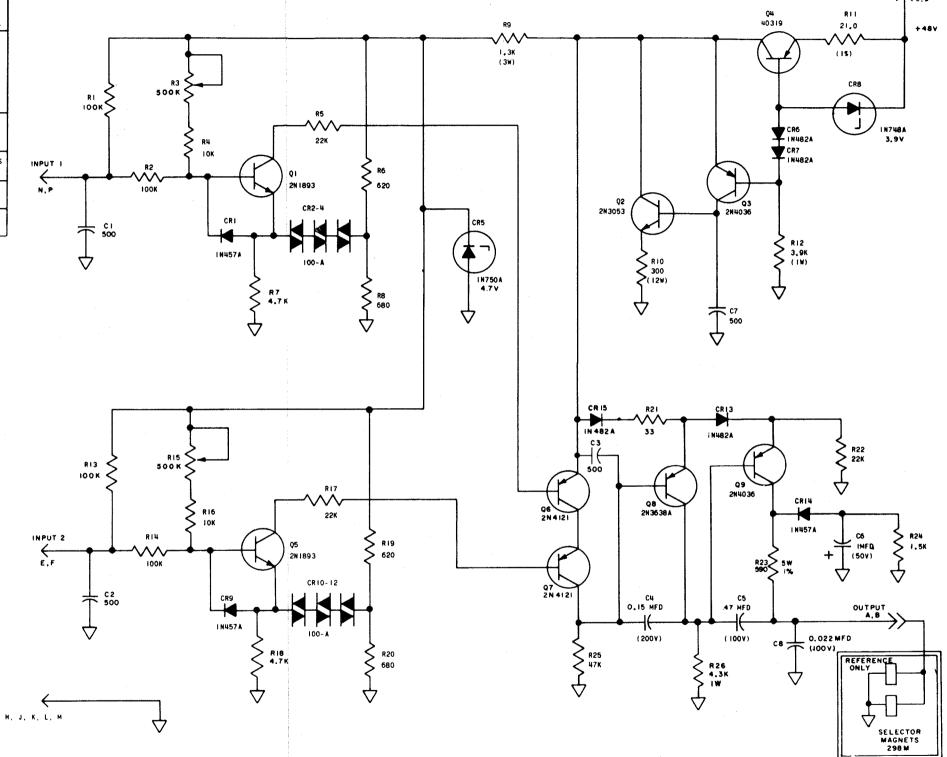


Figure 5-12. 323810 Selector Magnet Driver with Signal Combiner Schematic Diagram

110.	NOTES
۱.	INDICATES OUTER SHIELD AND
2.	CAPACITANCE VALUES IN MICROFARADS, UNLESS OTHERWISE SPECIFIED.
3.	INDICATES FEMALE AND INDICATES MALE TERMINALS ON CONNECTORS
4.	SE-BL INDICATES SLOW-BLOWING.
5.	O INDICATES SHIELDED WIRE.
6.	ALL VOLTAGES DC. UNLESS OTHERWISE SPECIFIED.
7.	TERMINAL DESIGNATIONS ENCLOSED IN PARENTHESES ARE FOR PEFERENCE AND ARE NOT MARKED ON COMPONENT.
8.	WIRING DIAGRAM S137WD
9.	RESISTANCE VALUES IN OHMS, UNLESS OTHERWISE SPECIFIED.
10	DENOTES COMMON PETURN TO CIRCUIT GROUND.
11	REFERENCE SPEC FOR TELETYPE CORPORATION EMPLOYEES ONLY 61352 S
12	INDICATES DOUBLE SHIELDED WIRE

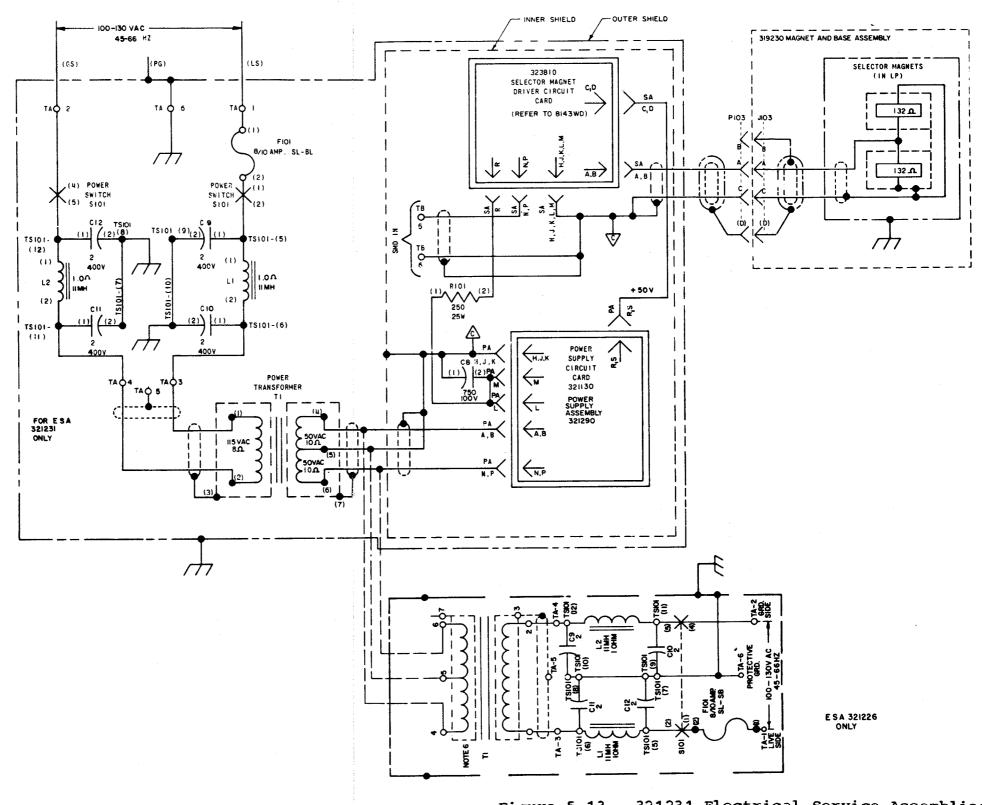
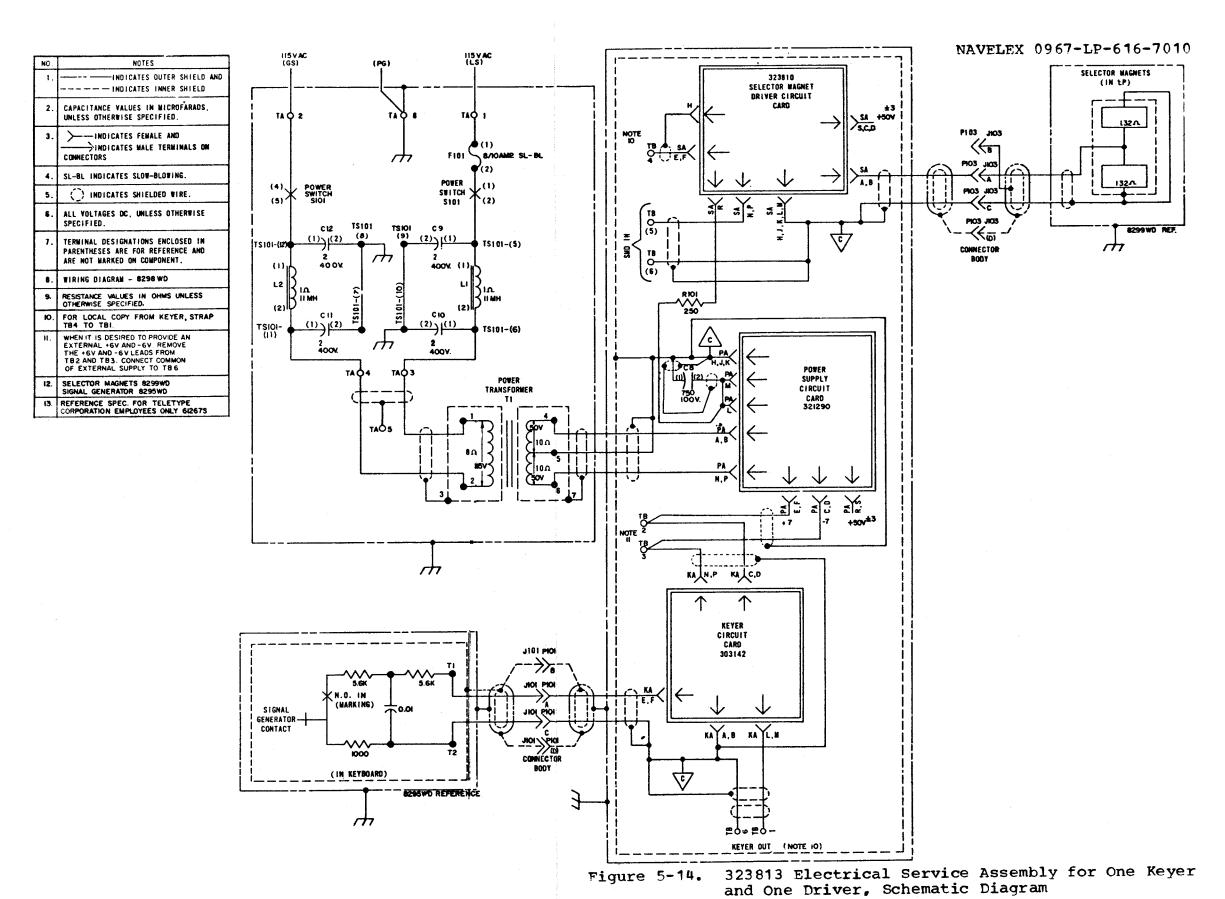


Figure 5-13. 321231 Electrical Service Assemblies



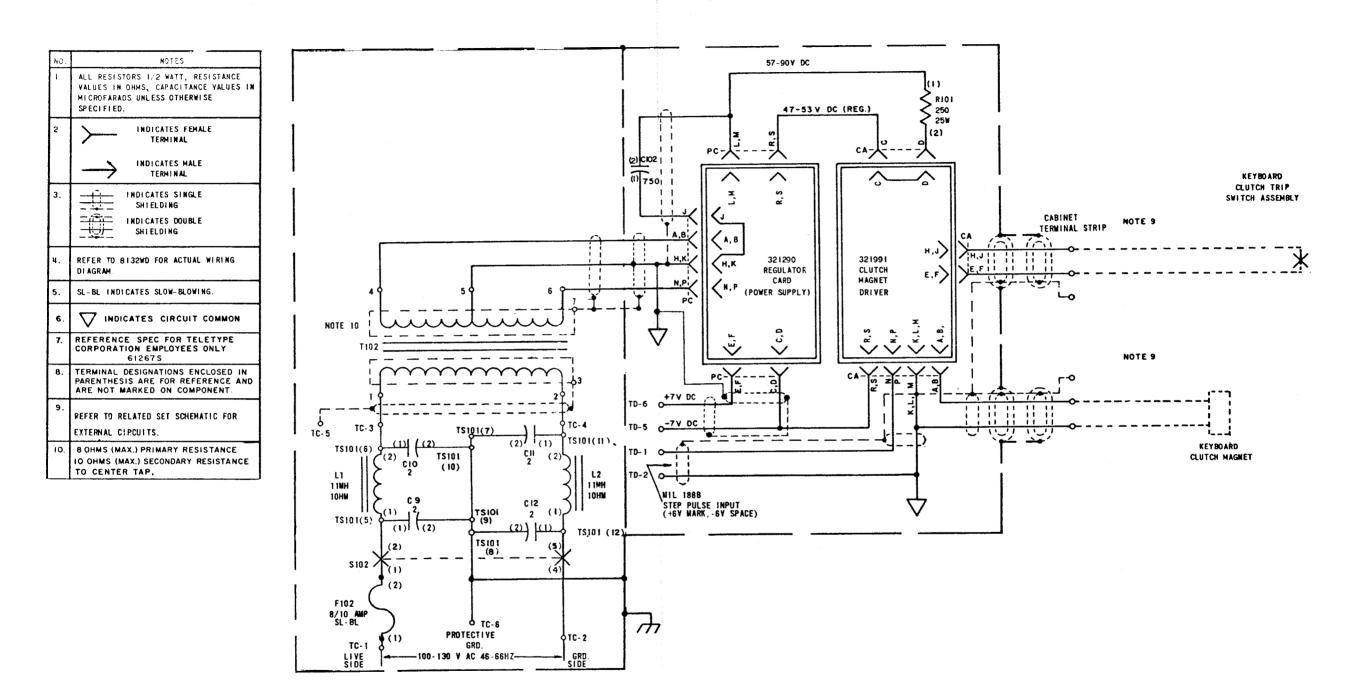
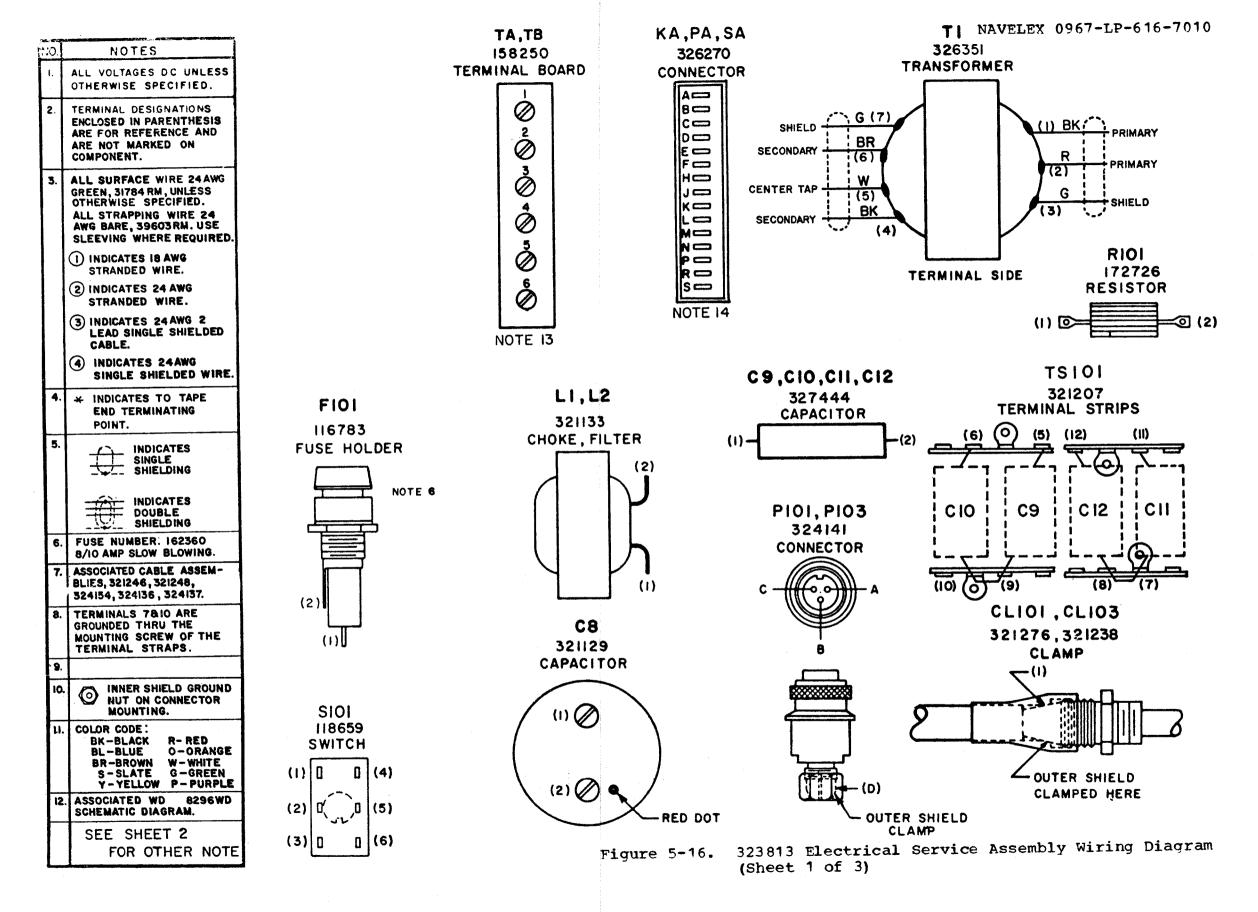


Figure 5-15. 321230 Electrical Service Assembly Schematic Diagram



4	NOTES REFER TO SHEET I FOR NOTES		OTHER END	COMP.	CONN.	CONN.	TERM BD	TERM BD	CLAMP	CONN	CLAMP	CONN	CONN	SWITCH	XFMR	CAP	FUSF HOLDER	OTHER END TERMINATION	
	1 TO 12		TERMINATION	COMP. DESIG.	P 103	PIOI	TC	TB	CL103	SA	CLIOI	KA	PA	S101	TI	C8	FIOI		SH
	"TA" BOARD IS MOUNTED WITH#6 CLOSEST TO FUSE. "TB" BOARD HAS#6 CLOS- EST TO FILTER CHOKES.	SHT	COMP. /TERM. DESIG./TERM.	COMP. NO.	324141	324141	158250	158250	321277	326270	321277	326270 M	326270	(1) (LS)	32635I BR	321129 ①	(2)	COMP. DESIG./TERM.	
	CONNECTOR SHOULD BE MOUNTED WITH "S" AT CAPACITOR MOUNTING SIDE. PA SHOULD BE MOUNTED CLOSE TO TRANSFORMER AND KA SHOULD BE MOUNTED IN THE CENTER. POLARIZING KEYS SHOULD BE INSERTED				32413 CABLI ASSEME	ž /	OUTPUT-	1	₩ ! ! BK			B IRCUIT _	© (C)	(2) —	R		(1) 8K	TS101-5 TA - (1)	3
1	BETWEEN E AND F OF SA, BETWEEN J AND K OF KA AND BETEEN M AND N-OF PA. WHEN IT IS DESIRED TO USE EXTERNAL BATTERY, REMOVE				324	37		_ X	<u></u>	-	①	+ 57 TO - + 90 V	- <u>"</u> Σ	W.	3	(1)	BL(2	326369 CABLE ASSEMBLY	3
	TAPE AND TIE THESE LEADS CONNECT+BATTERY (6.6 TO 7.8V) TO TERMINAL TB2 AND -BATTERY (6.6 TO 7.8V) TO TERMINAL TB3. CONNECT COMMON OF SUPPLY TO TB6 IF * 6V IS SUPPLIED OUTPUT OF KEYER WILL DROP TO * 4.5V.		LK Connectoi	1 .	ASSEM	LES	COMMON	5	BK 	S 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	— (I)	F	1.5	ВК	G (7) (4)				
			CONNECTOR	1246 ABLE EMBLY	C ×		BK 	- /2		, A , B , S	NOTE3	(1)	H = R)	#47V	(5)	326353 CABLE ASSEM.		TA-3 326352	
							324135 CABLE ASSEM	2 — 3 —	BK()	C D P P	3	C C C	S	53V	(2) - (3) 6	امرا	R	TA-4 CABLE ASSEN	: :
							326390 STRAP	4)			K	(5) — (4) — (6)	S)	S W	0	TS 101 - 12	
						:	324I38 CABLE ASSEM	NOTE I	BK, ♣, -		3		(-7)						
				ASSOC.		Î												Wiring Dia	

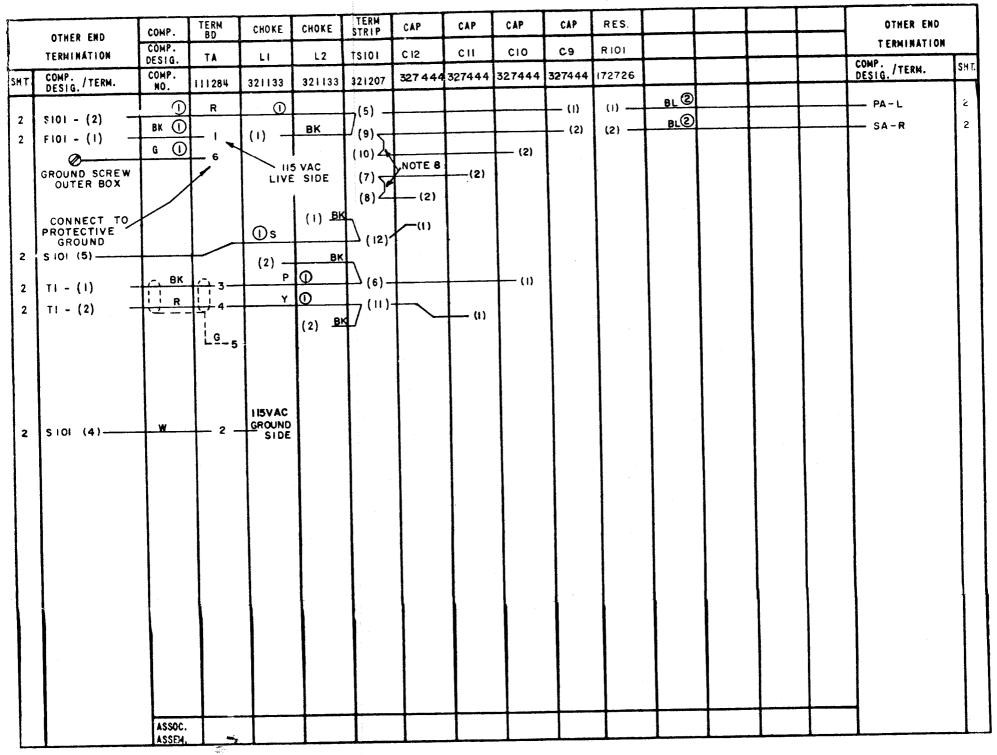
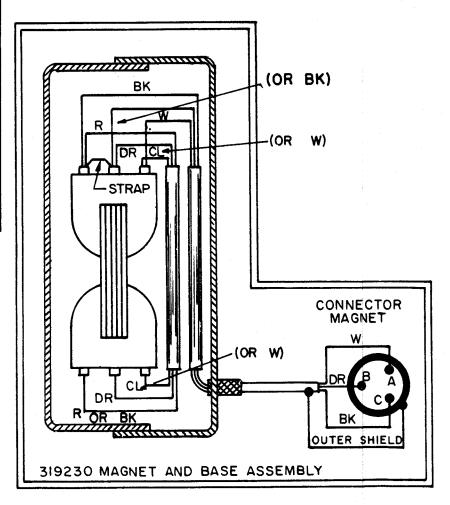


Figure 5-16. 323813 Electrical Service Assembly Wiring Diagram (Sheet 3 of 3)

NO.	NOTES
l	CONNECTOR VIEWED FROM SOLDER TERMINAL END.
2	SELECTOR MAGNETS ARE WIRED FOR .060 AMPERE OPERATION OR USE WITH 323810 SELECTOR MAGNET DRIVER.
3	COLOR CODE R- RED W- WHITE BK- BLACK
4	REFERENCE SPEC. FOR TELETYPE CORPORATION EMPLOYEES ONLY 61213S
5.	LEGEND: DR-DRAIN CL-CLEAR INSULATION
6.	REFER TO APPROPRIATE SET SCHEMATIC WIRING DIAGRAM FOR J CONNECTOR NUMBER.



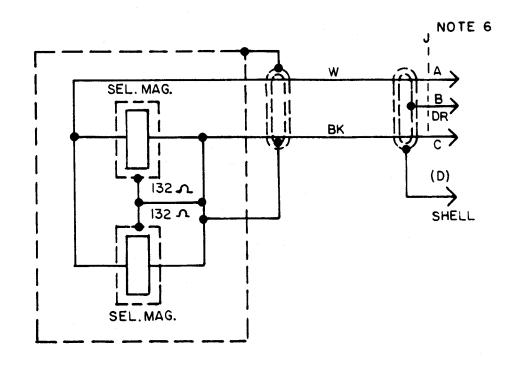


Figure 5-17. 319204 Selector Assembly Schematic Diagram and Wiring Diagram

161892

- 8-8-6

- A-2-R

- A-7-6

- B-2-R

Κ

INDICATOR SWITCH

END OF LINE

G

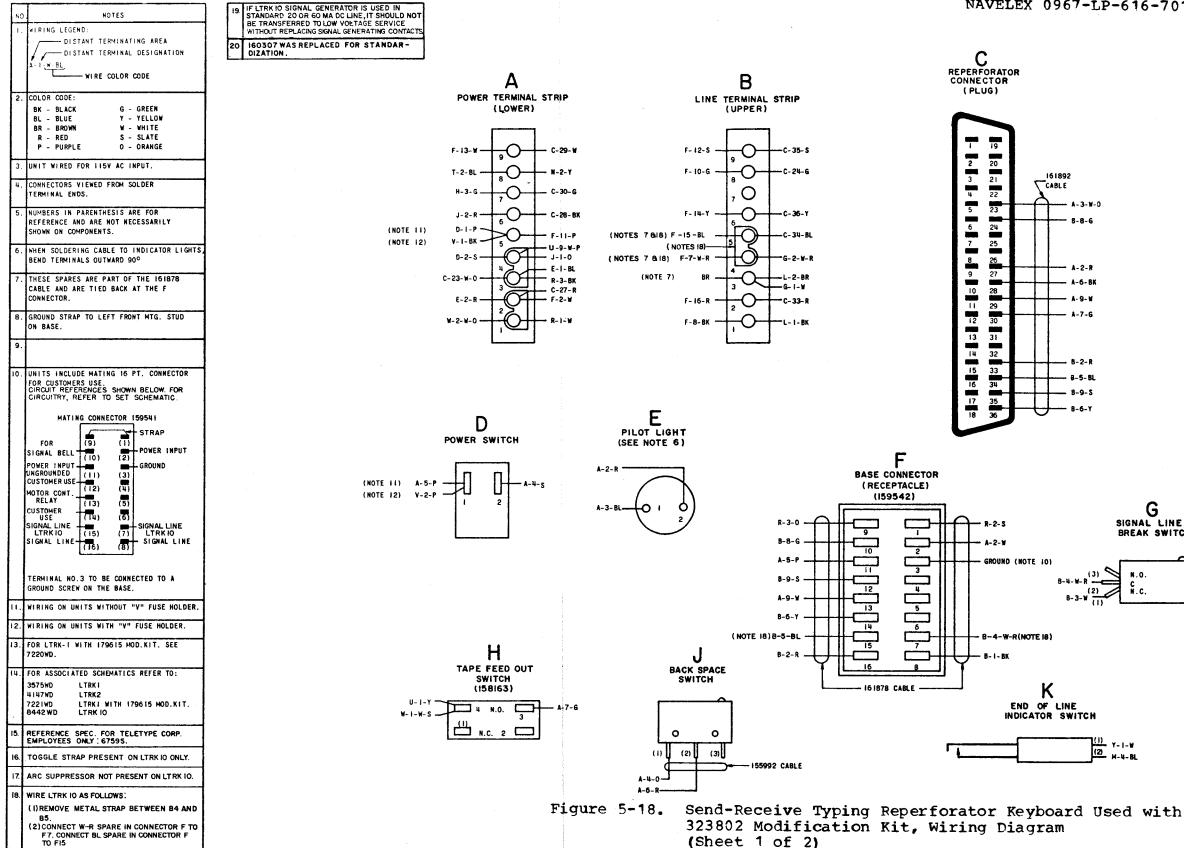
SIGNAL LINE

C N.C.

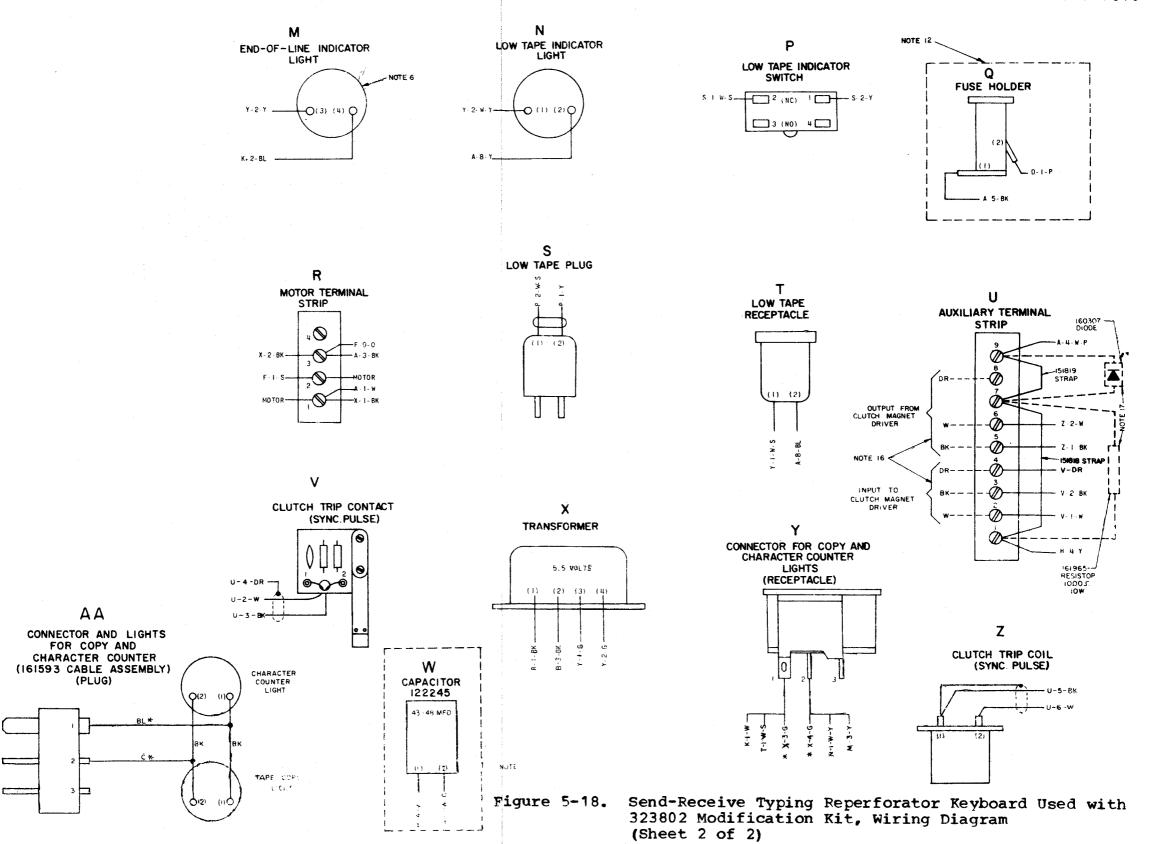
BREAK SWITCH

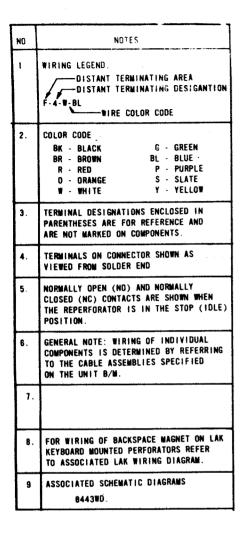
- A-6-BK

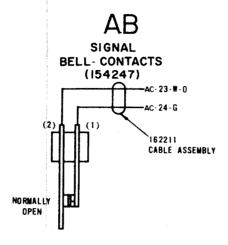
CABLE

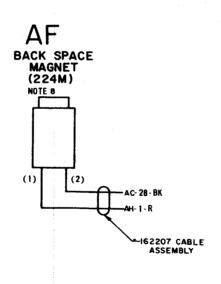


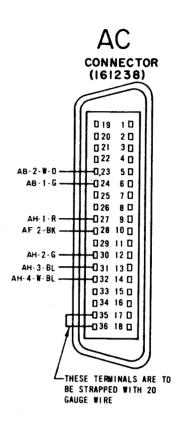
(1) Y-1-W (2) M-4-BL











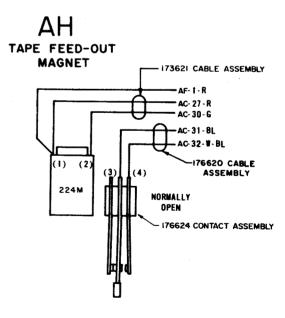
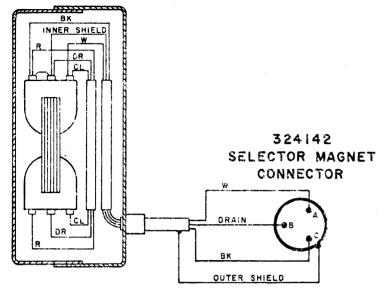
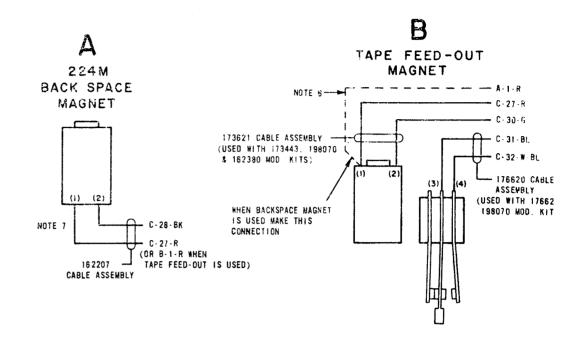


Figure 5-19. LPR Used with Modification Kit 323802 for Low-Level Operation, Wiring Diagram

319230 SELECTOR MAGNETS





CONNECTOR 161238 019 020 10 20 021 30 022 40 023 50 024 60 025 70 0-2-W-0-026 80 027 90 A-1-R OR B-1-R 029 110 030 120 031 130 032 140 8-2-G-033 ISO 034 IEO -035 I70 -036 160 - THESE TERMINALS ARE TO BE STRAPPED USING 20 GA WIRE

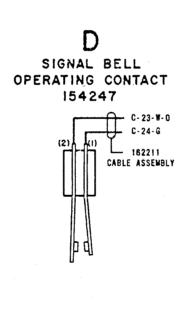


Figure 5-20. LPR and LRPE Typing and Non-Typing Reperforator with Selector Assembly, Wiring Diagram

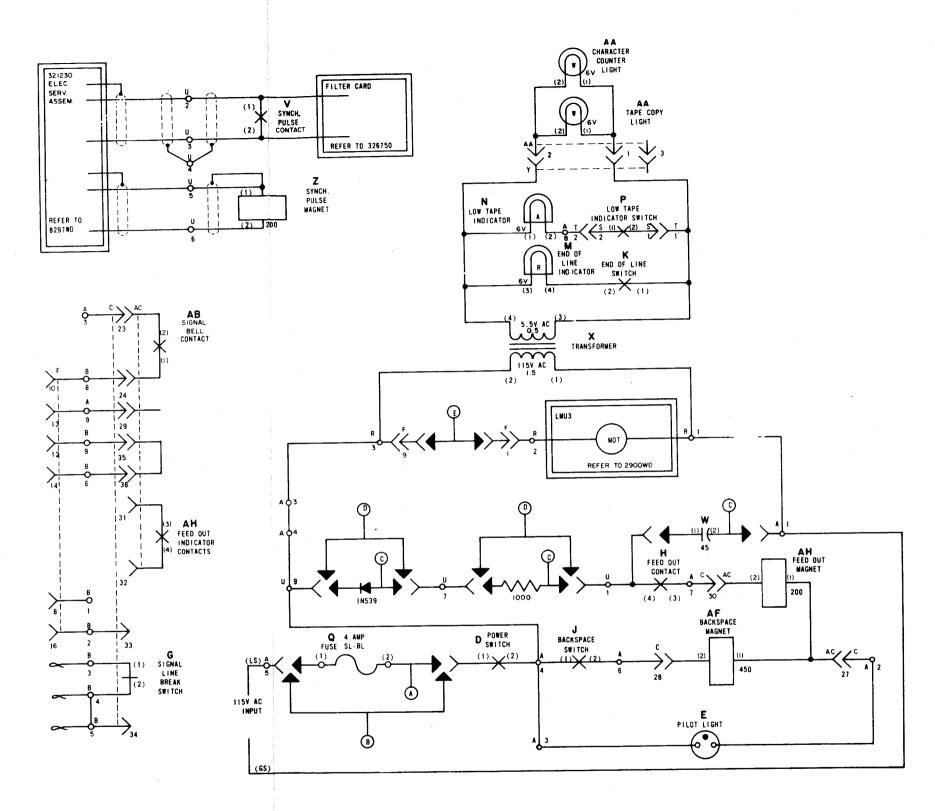
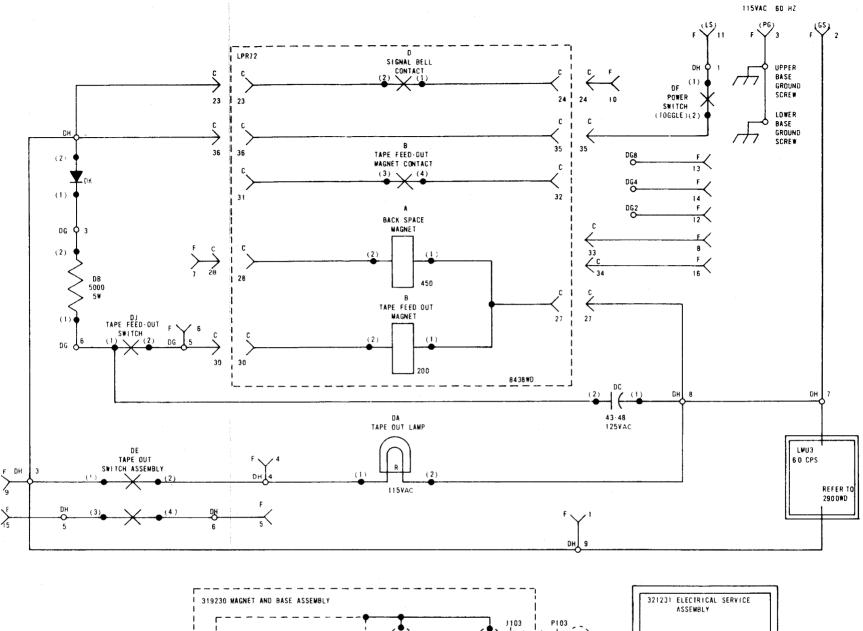


Figure 5-21. Send-Receive Typing Reperforator Set when Used with 323802 Modification Kit Schematic Diagram



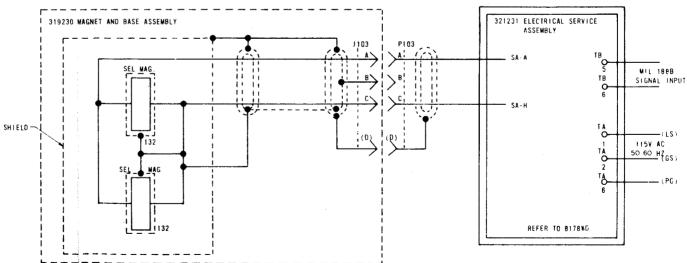
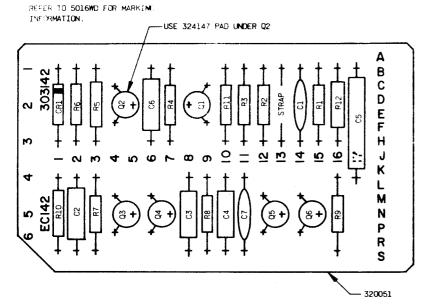


Figure 5-22. Receive-Only Typing Reperforator Set with Low-Level RFI Components Schematic Diagram

REF DESIG.	FAR. NO REQ.	O _T	DESCRIPTION	FUNCTION
R1	118720		RESISTOR 100K 5% 1/2W	RC FILTER
R2	118178	1	RESISTOR 220K 5% 1/2W	Q1 BASE BIAS
R3			RESISTOR SAME AS R1	- Q1 EMITTER BIAS
R4	129854	2	RESISTOR 10K 5% 1/2W	Q1 COLLECTOR BIAS
R5	321204	2	RESISTOR 13K 1% 1/2W	Q2 COLLECTOR BIAS
R6			RESISTOR SAME AS R5	RC BIAS EQUALIZER
R7	118147	2	RESISTOR 6.8K 5% 1/2W	Q3,4 BASE BIAS
R8			RESISTOR SAME AS R4	Q5,6 BASE BIAS
R9	137438	1	RESISTOR 100 0 5% 1/2W	RC FILTER
R10			RESISTOR SAME AS R7	Q3,4 BASE BIAS
R11	118146	2	RESISTOR 4.7K 5 1/2W	Q1 EMITTER BIAS .
R12			RESISTOR SAME AS RII	OUTPUT LOAD
				,
CR1	181619	1	DIODE 1N482	R6 SHUNT SWITCH
C1	321157	2	CAPACITOR 500 PFD	INPUT FILTER
C2	320048	1	CAPACITOR .5 MFD.	ACTIVE FILTER FEEDBACK
C3	320049	2	CAPACITOR .15 MFD.	ACTIVE FILTER INTEGRATOR
C4			CAPACITOR SAME AS C3	RC FILTER INTEGRATOR
C5	320047	1	CAPACITOR 2 MFD	RC FILTER INTEGRATOR
		Ī		
Q1	315930	3	TRANSISTOR, 2N3568	1st AMPLIFIER
Q2	324144	1	TRANSISTOR 2N4121	2nd AMPLIFIER
Q3	315931	2	TRANSISTOR 2N3638	ACTIVE COMPLIMENTARY FILTER
Q4			TRANSISTOR SAME AS Q1	ACTIVE COMPLIMENTARY FILTER
Q 5			TRANSISTOR SAME AS Q3	COMPLIMENTARY SYMMETRY
				EMITTER
Q6			TRANSISTOR SAME AS Q1	FOLLOWER AMPLIFIER
C6	181618	1	CAPACITOR .OIMFD	RC FILTER
C7			CAPACITOR SAME AS C1	RF BY PASS
EC	320051	1	BOARD, ETCHED CIRCUIT	
		1	STRAP, BARE 24 AWG.	
		- 1	, , , , , , , , , , , , , , , , , , , ,	
	324147	1	PAD, TRANSISTOR	
	144495	5	PAD, TRANSISTOR	
		-		

NOTE: MANUFACTURE PER MR200L



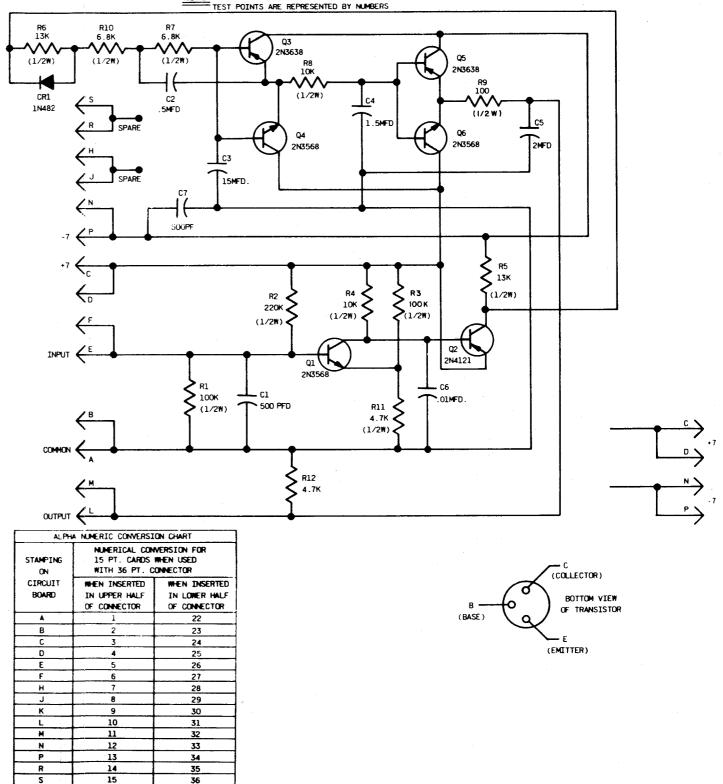


Figure 5-23. 303142 Polar Line Keyer <u>+</u>6V Schematic Diagram

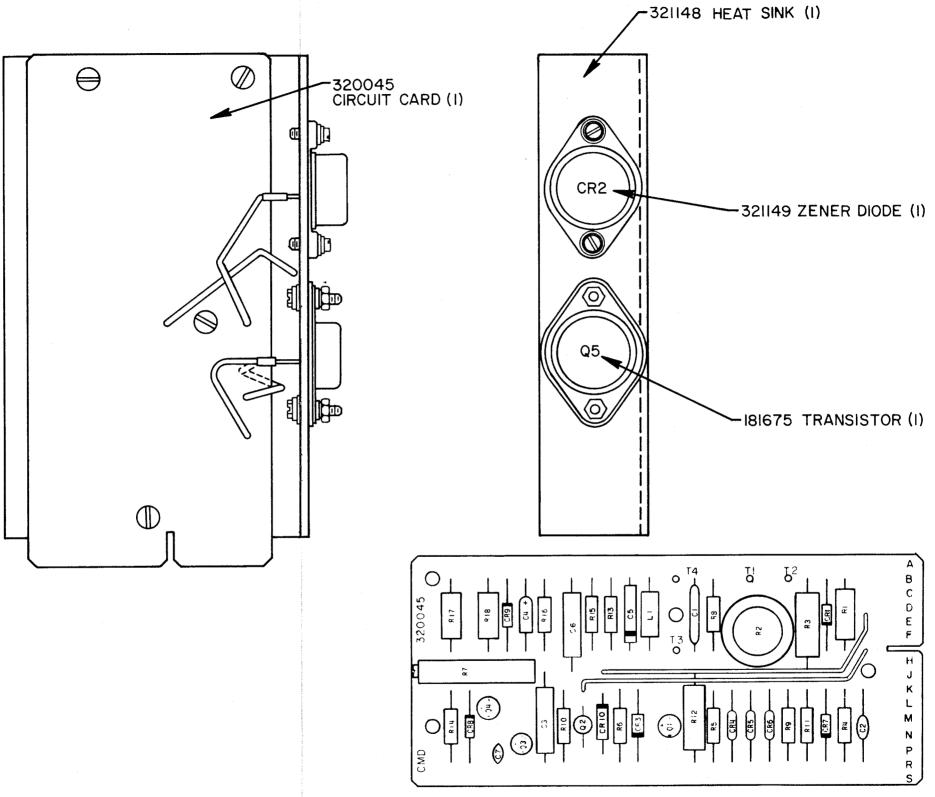


Figure 5-24. 321991 Circuit Card (CMD) Schematic Diagram (Sheet 1 of 2)

NO B/M

321991		AS	SEM	BLY, CIRUIT CARD	(CMD)
B/M	REF. DESIG.	TELETYPE PART NO.	TOTAL QTY.		LOCATING FUNCTION
	RI	327/93	1	RESISTOR, IB OHM 3 W. #1%	REG CURRENT LIMITER
	R2	182773	1	POTENTIONETER, 3 OHM,2.5%	
	R3	321155	1	RESISTOR 2K. 2W. 57 .	CRI CURRENT LIMITER
	R4	118720		RESISTOR, 100K. 1/2 W.5%	QI OPEN LINE BIAS
	R5	118720	1	RESISTOR, 100K, 1 2W,5%	INPUT RESISTOR
	R6	129854	 	RESISTOR, IOK, I 2W	Q1 B!AS
	R7	321160	+-	POTENTIOMETER, 5M	Q1 BIAS
	R8	118146	<u> </u>	RESISTOR, 4.7K, 1.2W.5"	O MITTER RES
	R9	129850	<u> </u>	RESISTOR, 680 OHM, 1 2W, 5*	VOLTAGE DIVIDER _
	RIO	321258	1	RESISTOR, 20k, 1 2w. 5"	L LCAG FES
	RII	137604	1	RESISTOR, 620 OHM, 1 2W. 5%	
	R12	321292		RESISTOR, 1 3K, 2W. 5"	CR7 CURRENT LIMITE
	R13	139143	\vdash	RESISTOR, 43K, 1 2W, 5:	Q2 LOAD RES
	RIU	321259		RESISTOR, 15 OHM, 1 2w.5'	Q3 EMITTER RES
	R15	165178	1	RESISTOR, 3.6K, 1 W . 5"	Q3 LOAD RES
	RIS	137442	i i	RESISTOR, 1 5K, 1 2W, 5"	C4 BLEEDER RES
	R17		1	RESISTOR II O OHM, 3W, 1	COIL CURRENT LIMITER
	RIB	321151 321258	+	RESISTOR ZOK, 1/2W, 5%	CRB BIAS RES.
	_ K10	321238		RESTSTON, EUR, 172W, 5 %	ONO DIAG NEGI
	CI	321158		CAPACITOR, .I MFD.	R. F. BY-PASS CAP
	C2		-	CAPACITOR, 500 PFD.	R.F. BY-PASS CAP
	C3	321157 171829		CAPACITOR, 15 MFD.	Q3 FEEDBACK CAP
	C4	321264	\vdash	CAPACITOR, 50V, 2.7 MFD.	TRANSIENT SUPP.
	C5	178860	+	CAPACITOR, 100 V. 022 MFD	R F. BY-PASS
	C 6	171587		CAPACITOR, 200V, 25 MFD.	Q4 FEEDBACK CAP.
	C7		\vdash	CAPACITOR, 003 MFD	R.F BY-PASS CAP.
	LI	171583 321159		CHOKE, 39.0 MH	R.F. CHOKE
		321139		CHOKE, SS.D.F.	
	CRI	321161	1	DIODE, IN7484,3.9V ± 5%	REG. VOLT. REF.
	CR3			DIODE, IN457A	OI BASE PROT.
	CR4	321154 178844		VARISTOR, 100-A	TEMP. COMP.
	CR5	178844		VARISTOR, 100-A	TEMP. COMP.
	CR6	178844		VARISTOR, 100-A	TEMP. COMP.
	ER7	18+6-67		DIGRE, IN "-04, 4." V 15%	TEMP COMP REF.
	CRE	177611		DINDE, INCA2	24 EMITTER DIODE
	CR9	321154	· ·	DIODE, 18457A	TRANSIENT SUPP.
NOTE 4	CRIO	321154	1	DIGGE, IN4574	SHORT PROT.
14012 4	Q1	321166	\rightarrow	TRANSISTOR 2N1893	D.C. AMP.
	Q.	324:44		TRANSISTOR 2N4121	D.C. AMP.
	Q3	321165	· -	TRANSISTOR.	D.C. AMP.
	04	321261		*RANS: \$109, 2N4036	D.C. AMP.
	— Y · · ·	324147	-	PAD TRANSISTOR	02
		144495	3	PAD TRANSISTOR	01,03,04
		321299		CIRCUIT BOARD ETCHED	
		32971		LEAD (BK)	
1	T1-74	137471	4	LUG, TERMINAL	
			$\neg \neg$		

NO	NOTES
1	ALL RESISTORS 1/2 WATT, ALL RESISTANCE VALUES IN OHMS AND ALL CAPACITANCE VALUES IN MFD. UNLESS OTHERWISE SPECIFIED
2	Q5 (181675) AND CR2 (321149) ARE MOUNTED TO 321148 HEAT SINK SEE CMD ASSEMBLY 321991
3.	R2 IS ADJUSTED FOR IS MA IN CR2 WITH INPUT MARKING (16) AND OUTPUT CONNECTED TO A 150 OHM RESISTOR ISW
4.	R7 IS ACJUSTED FOR SYMMETRICAL SWITCH- ING ABOUT ZERO.
5	PINS A,B 140 MA TO COILS PINS R,S -6V DC PINS C,D +47 TO 53V DC POWER PINS E,F,H,J CONTROL CONTACT PROVI- PINS N,F MS NBB SIGNAL :NPUT PINS K,L,M COMMON (ALL IMPUTS AND OUTPUTS REFERRED TO COMMON)
6	S-NUMBER 61,263\$

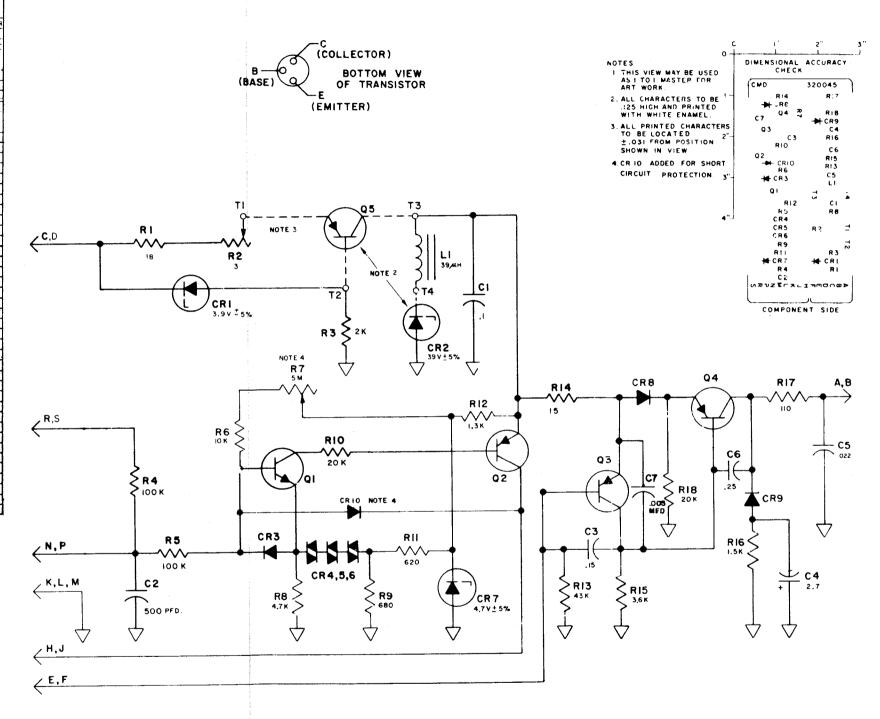


Figure 5-24. 321991 Circuit Card (CMD) Schematic Diagram (Sheet 2 of 2)

CIRCUIT	BOARD AS	SEMBL	, POWER SUPPLY (47-53 V.D	.CSAMP. MAX.
REF. DESIGN.	PART NO.	TOTAL QTY.	NAME AND DESCRIPTION	FUNCTION
CI	312284	- 1	CAPACITOR, 1.5 MFD 400V	RF FILTER
C2,3	171585	2	CAPACITOR, .22MFD 200V	RF FILTER
CN	171831	1	CAPACITOR, IQMED 150Y	RECTIFIER FILTER
C5	178860	1	CAPACITOR, .022MFD 100V	RF FILTER
06,7	3/2365	2	CAPACITOR, . IMFD 10V	RF FILTER
			250,050	
RI	198937		RESISTOR, 2.7K 2W	
R2	182180	2	RESISTOR, 200 OHM 1/2W	
R3	171533		RESISTOR 4 OHM 5W	200001110
R4.5	311664	2	RESISTOR. 2.5K BW	DROPPING
R6		<u> </u>	SAME AS R2	RF FILTER
R7	305298	1	RESISTOR, 3.3K 3W	BLEEDER
CRI-4	182520	4	DIQDE (IN4383)	RECTIFIER
CR5,6	327794	2	DIODE, ZENER (7.2V)	REFERENCE
CR7	321286	2	DIODE, ZENER (IN4749A)	REFERENCE
CR8-11	178844	4	VARISTOR (W.E. 100A)	REFERENCE
CR12			SAME AS CR7	REFERENCE
L3,4	321159	2	INDUCTOR 39 uH	RF FILTER
 				
Q2	321145	ı	TRANSISTOR (2M2270)	GAIN
FC1,2	311068	2	FUSE CLIP	
F102	131807	1	FUSE .5 AMP.	<u> </u>
TPI	320042	- 1	JACK, TEST (SLATE)	
TP2	320041	ı	JACK, TEST (GREEN)	
TP3	320039	1	JACK, TEST (BLACK)	
TP4	320040	ı	JACK, TEST (ORANGE)	
TP5	320038	1	JACK, TEST (RED)	<u></u>
P1-3	137471	3	TERMINAL POST	CONNECTOR
	321140	1	CIRCUIT CARD	<u></u>
SI-54	3364 70	4		
ı	151637	2	SCREW 4-40	
2	151880	2	NUT 4-40 r	
3	110743	2	LOCK WASHER	
4	125011	2	FLAT WASHER	

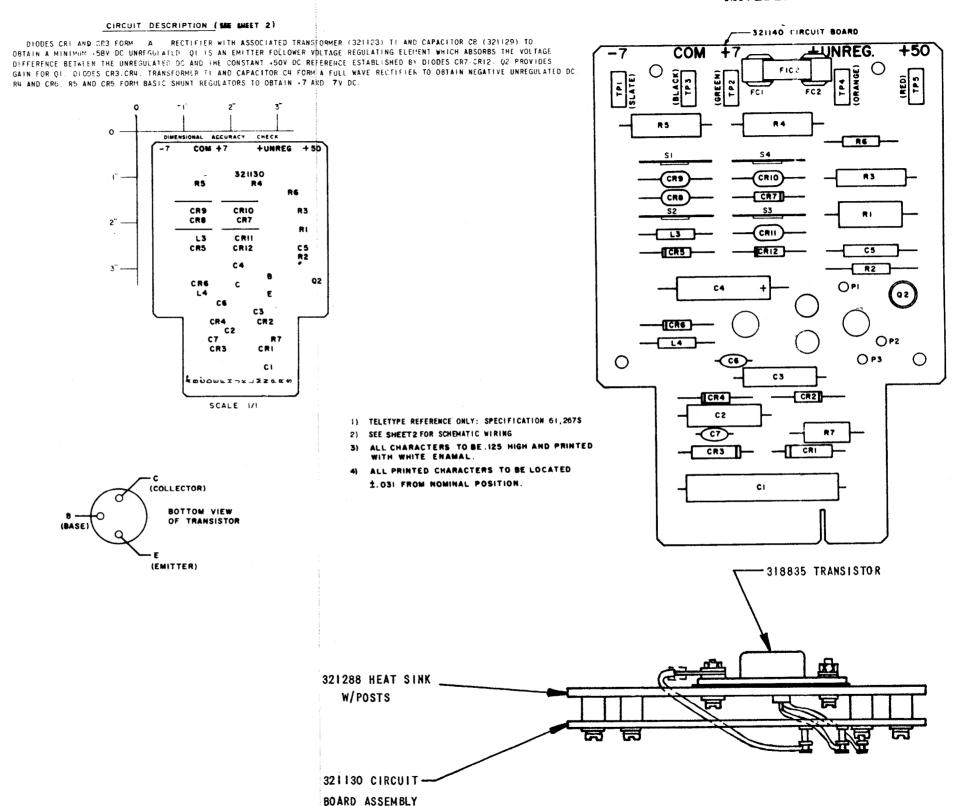
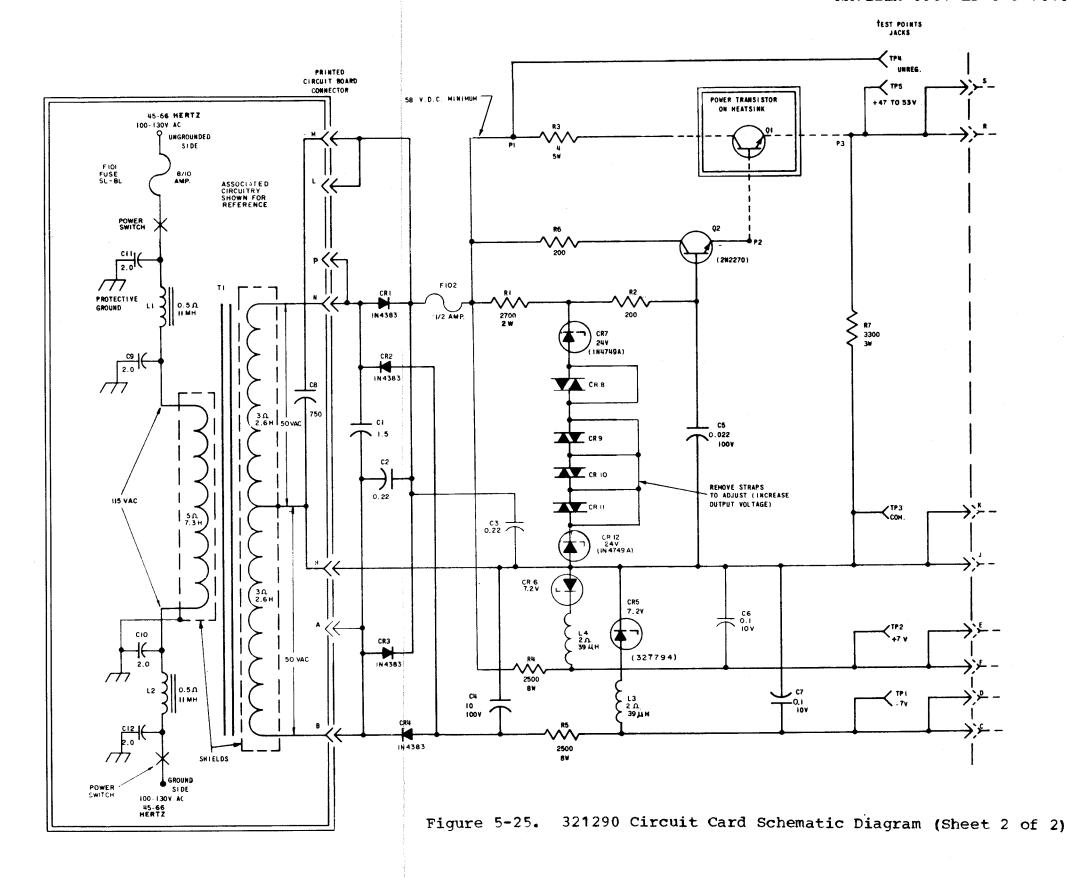
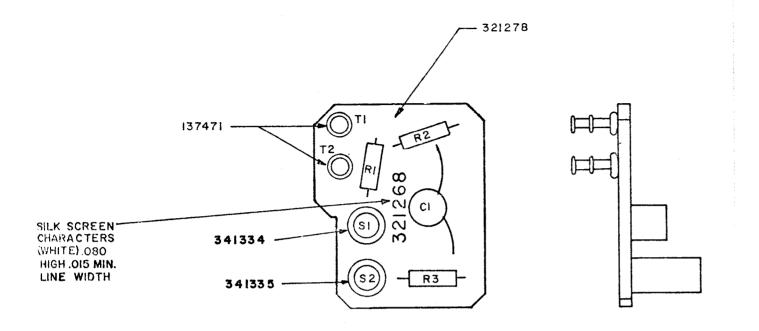
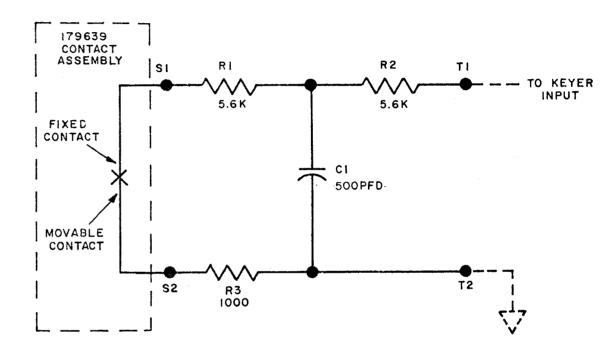


Figure 5-25. 321290 Circuit Card Schematic Diagram (Sheet 1 of 2)





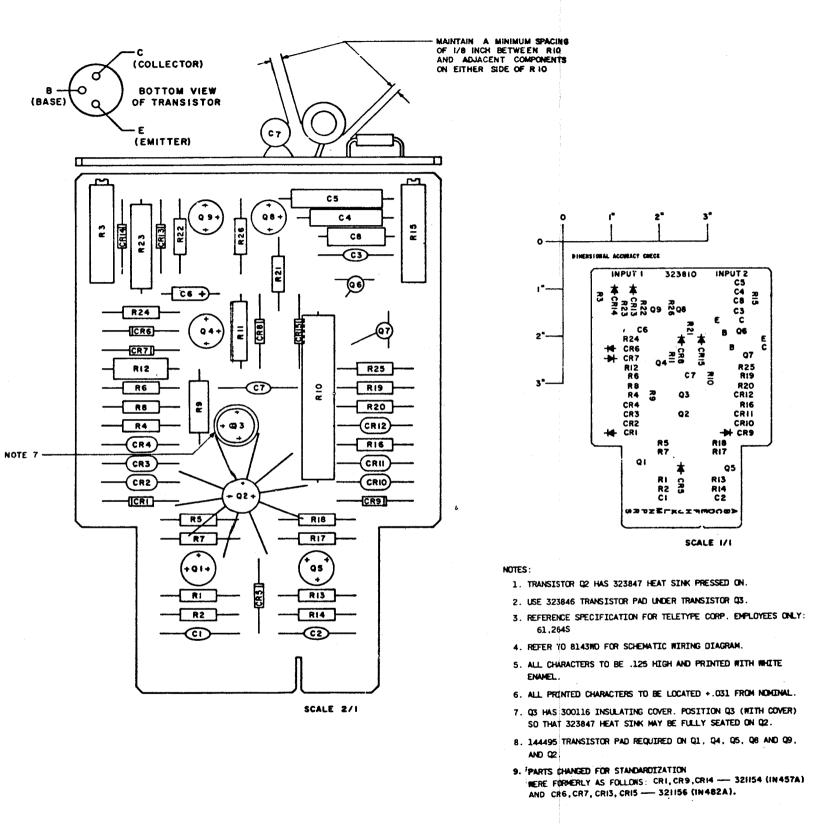
RI 315960 2 RESISTOR, 5.6 K 1/4 WATT RC FILTER R2 " SAME AS RI " R3 321213 I RESISTOR, 1000 Ω 1/4 WATT " C1 321157 I CAPACITOR, 500 PFD " T1 137471 2 TERMINAL, SOLDER T2 " " S1 341334 I STUD, CONNECTOR S2 341335 I μ 321278 321273 I BOARD, ETCHED CIRCUIT	REF. DESIGN	TELETYPE PART NO.	TOTAL QTY.	NAME AND DESCRIPTION	LOCATING FUNCTION
SAME AS RI	RI	315960	2	RESISTOR, 5.6K 1/4 WATT	RC FILTER
R3 321213 RESISTOR, 1000 ft. 1/4 WATT C1 32115 7 CAPACITOR, 500 PFD " T1 137471 2 TERMINAL, SOLDER T2 "	R2	41		SAME AS RI	ią
CI 321157 I CAPACITOR, 500 PFD TI 137471 2 TERMINAL, SOLDER T2 " SI 341334 I STUD, CONNECTOR S2 341335 I #	R3	321213	ı	RESISTOR, 1000 A 1/4 WATT	11
T2 " " " STUD, CONNECTOR S2 341335 I #	CI	321157	1	CAPACITOR, 500 PFD	13
SI 341334 I STUD, CONNECTOR S2 341335 I	ΤΙ	137471	2	TERMINAL, SOLDER	
S2 341335 I w	Т2	н		11	
	SI	341334	ı	STUD, CONNECTOR	
321278 321273 I BOARD, ETCHED CIRCUIT	\$2	341335	1	н	
	321278	321278	1	BOARD, ETCHED CIRCUIT	



NOTE:

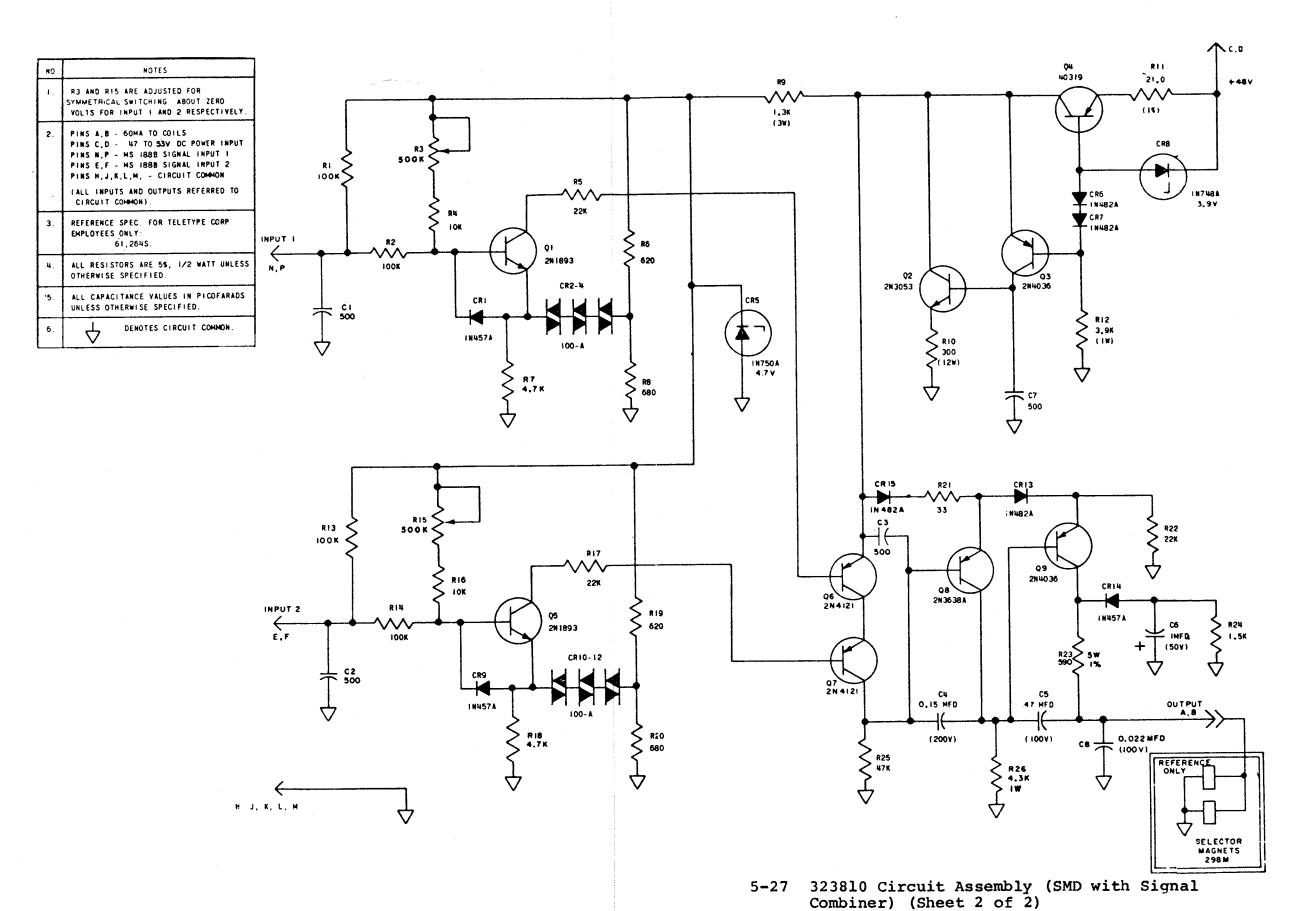
DASHED LINES INDICATE EXTERNAL CIRCUITRY.

Figure 5-26. 3212.68 Filter Card Assembly Schematic Diagram

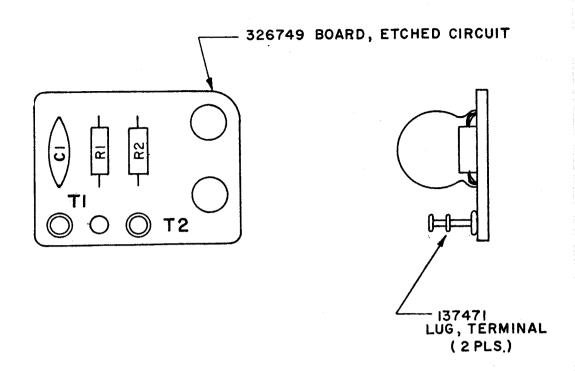


REF.	TELETYPE	TOTAL		
DESIG.	PART NO.	QTY.	NAME AND DESCRIPTION	LOCATING FUNCTION
C!	321157	1	CAPACITOR, 500 pf	a.f. BY-PASS CAP.
c5	321157	!	CAPACITOR, 500 pt	R.F. BY-PASS CAP.
C3	321157	1	CAPACITOR, 500 pf	R.F. BY-PASS CAP.
C4	171828	<u>'</u>	CAPACITOR, JS MFD	QB FEEDBACK CAP.
C S	326776		CAPACITOR, .47 MPD	99 FEEDBACE CAP.
CE	32126C	1	CAPACITOR, I MF9 50V	TRANSIENT SUPP.
67	321157	 	CAPACITOR, 500 pf	R.F. BY-PASS CAP.
C8	118720	 	CAPACITOR, .022 NFD	R.F. ST-PASS CAP.
1 12	118720	1	RESISTOR, 100K, 1/2W	OF OPER LINE BIAS
12	323964	+	POTENTIONETER SOOK	QI BIAS
27.	129854	 	PESISTOR, 10E, 1/2W	Q1 B1AS
RS	118177		EESISTOR, 22K, 1/2W	Q1 LOAD RES.
B6	137604		2ES1STOR, 620, 1/2W	VOLTAGE DIVIDER
17	118156	1	RESISTOR, 4.7K, 1/2W	QI ENITTER RES.
Ré	129850	<u> </u>	RESISTOR, 680, 1/2W	VOLTAGE BIYIDER
R9	309468	'-	RESISTOR, 1.3K, 3W	CRS CURRENT LIMITER
RIO	323841		RESISTOR, 300, 12 W	Q2 LOAD RES.
R11	323642	+	#ES 18702, 21, 1/29, 15	REG. CURRENT SET
R12	118720	1	RESISTOR, 3.9K, IW RESISTOR, FOOK 1/2W	OR CURRENT LIMITER OS OPENLINE BIAS
R14	118720	 	RESISTOR, 100K 1/2W	INPUT 2 RES.
RIS	123964	 	POTENTIONETER SOOR	OS BIAS
R16	129654	-	RESISTOR, IOK, I/ZW	05 BIAS
R17	118377		#ES18700, 22K, 1/2 W	OS LOAD BES.
RIB	118146	1	RESISTOR, 4.7K, 1/2W	Q5 EMITTER RES.
RIP	137604	1	BES1870R, 620, 1/2W	VOLTAGE DIVIDER
R20	129850	<u> </u>	RESISTOR, 680, 1/2W	VOLTAGE DIVIDER
R21	321975	' -	RESISTOR, 33, 1/2W	QB EMITTER RES.
R22	118177		MESISTOR, 22K, 1/2W	CRIS BIAS RES.
R23	323843	 	RESISTOR, 590, 5W, 15	COIL CURRENT LINITER
R24	137442	-	RESISTOR, 1.5K, 1/2W	C6 BLEEDER RES.
R25	120424	1	RESISTOR 47K, 1/2W RESISTOR 4.3K, W	06,07 LOAD RES.
CRI	197464	7	DIODE, NOTE 9	OI BASE PROT.
CR2	178844	<u> </u>	VARISTOR, 100-A	TEM. COM.
CRS	178844		VARISTOR, 100-A	TEMP, COMP.
CRN	178845		YARISTOR, 100-A	TEMP COMP.
CRS	181667	,	DIODE, IN750A	TEMP. COMP. REF.
CRE	 		SAME AS CRI	04 COLLECTOR CLAMP
CR7	 		11 11	Q4 COLLECTOR CLAMP
CRB	321161	-	D100E, 18748A	REG. YOLT REF.
CRIO	178844	 	SAME AS CRI	OS BASE PROT.
CRIO	178844	-;	VARISTOR, 100-A VARISTOR, 100-A	TEMP. COMP.
CR12	178844	 	VARISTOR, 100-A	TEMP. COMP.
CR12			SAME AS CRI	OP EMITTER DIODE
CRIS	L		H H H	TRANSIENT SUPP.
CRIS			11 11 11	DO ENITTER PIODE
Q1	321166	<u>.</u>	TRANSISTOR, 201893	DC AMP.
6.5	323844	1	TRANSISTOR, 203053	SMURT RES
63	321261		TRANSISTOR, 284036	SHUET RES. AMP.
04	323845		TRANSISTOR, MOSIS	SERIES REG.
05	321166	H	TRANSISTOR, 201803	DC AMP
96	324144	2	TRANSISTOR, 204121	DC AMP.
97	321165		SAME AS Q6 TRANSISTOR 783638A	DC AMP.
09			TRANSISTOR, ZR3638A TRANSISTOR, ZR4036	DC AMP.
·	321261	2	PAR. TRANSISTOR	10.00
	14495	-	PAD, TRANSISTOR PAD, TRANSISTOR	
	323846	Ţ	PAD, TRANSISTOR	
	323847	1	NEAT SINK	<u> </u>
	323035		CIRCUIT BOARD, ETCHED	
	300116	1	COVER, INSULATING	

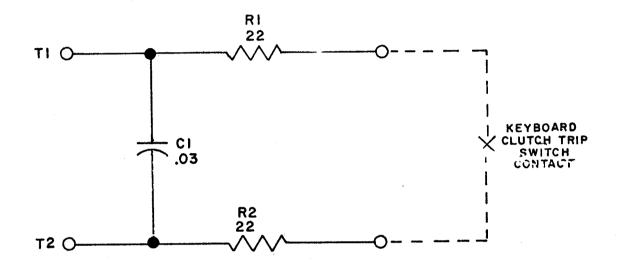
Figure 5-27. 323810 Circuit Assembly (SMD with Signal Combiner) (Sheet 1 of 2)



5-107/5-108 blank



REF.	TELETYPE	TOTAL QTY.	NAME AND DESCRIPTION	LOCATING FUNCTION
DESIGN	PART NO.	QIY.	The second secon	
· RI	326751	2	22 OHM, 1/4 WATT RESISTOR 10%	CURRENT LIMITER
R2			SAME AS RI	
CI	326752	1	.03 MFD., 50V CAPACITOR	RF BY-PASS
TI	137471	2	LUG, TERMINAL	
T2			SAME AS TI	
	326749	1	BOARD, ETCHED CIRCUIT	
		l		



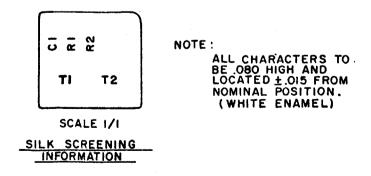


Figure 5-28. 326750 Filter Card Assembly Schematic

